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|---|-----|---|----------|
| | M18 | Contents Rear axle center assembly with 185 mm dia. ring gear | 11.12.98 |
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| AR35.31-P-0550C | Dismantling and assembling rear axle center assembly, adjusting gear assembly | For validity see document | A1 |
|-----------------|---|--|-----|
| AR35.31-P-0560A | Disassembling and assembling differential | For validity see document | Н3 |
| AR35.41-P-0519C | Bleeding ASD hydraulic system | MODEL 129, 202 up to 31.5.94 with CODE (211a) Rear axle with automatic locking differential (ASD) | C4 |
| AR35.41-P-0545C | Repairing ASD ring cylinder | For validity see document | F4 |
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Foreword

This **documentation** contains instructions on how to carry out maintenance and repair operations on Mercedes-Benz vehicles. It is intended exclusively for workshops belonging to the Mercedes-Benz Organization.

The instructions provide a basis for correct and expert maintenance and repair work. The content of the work operations described presupposes the level of training of a qualified mechanic with good product knowledge. This degree of knowledge is essential for the performance of the work described.

Safety instructions (dangerous situations for persons) and warnings (quality of work, damage to objects).

The instructions and warnings are marked by the following symbols (logos):

- Danger stands for safety instructions (dangerous situations for persons).
- stands for warnings (quality of work, damage to objects).

These instructions and warnings must be read carefully and observed in full in order to avoid injury as well as any damage to the vehicle or any negative effect on its reliability and safety as a result of incorrect work.

The nature of things makes it impossible for Daimler-Benz AG to cover all situations in which work on the vehicle might involve a risk of injury to the person performing that work. It is therefore essential for all those who carry out repairs on Mercedes-Benz vehicles to apply their specialist knowledge to ensure that their own safety is not at risk and that the method of repair chosen does not have any negative effect, particularly with regard to safety.

For this reason we specifically drawn your attention to the fact that all the operations in the work described must only be performed in compliance with the applicable guidelines and regulations of the local authorities as well as those pertaining to health, accident prevention and the protection of the environment.

Further information on the topics below can be found on the microfilm "Notes on maintenance, care and repair":

- Using the microfilm system
- Arrangement and structure of the operation descriptions
- Meanings of symbols (logos) used

The validity status of the information in these repair instructions is given on the contents page (header, right-hand column).

Constant further development and improvement of our vehicles may result in discrepancies between the actual technical state of the vehicles and the operation descriptions. The current state of the operation descriptions is shown in the Workshop Information System (WIS).

Daimler-Benz AG reserves the right to make changes at any time and without prior notification.

In the event of any unanswered questions on repair procedures, please contact the person responsible in the Mercedes-Benz organization of the country concerned (for MBVD, refer to the appropriate Service Information bulletin, group 99).

Should you have any suggestions for improvement or have discovered any irregularities, please inform the person or persons below.

Responsible:

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