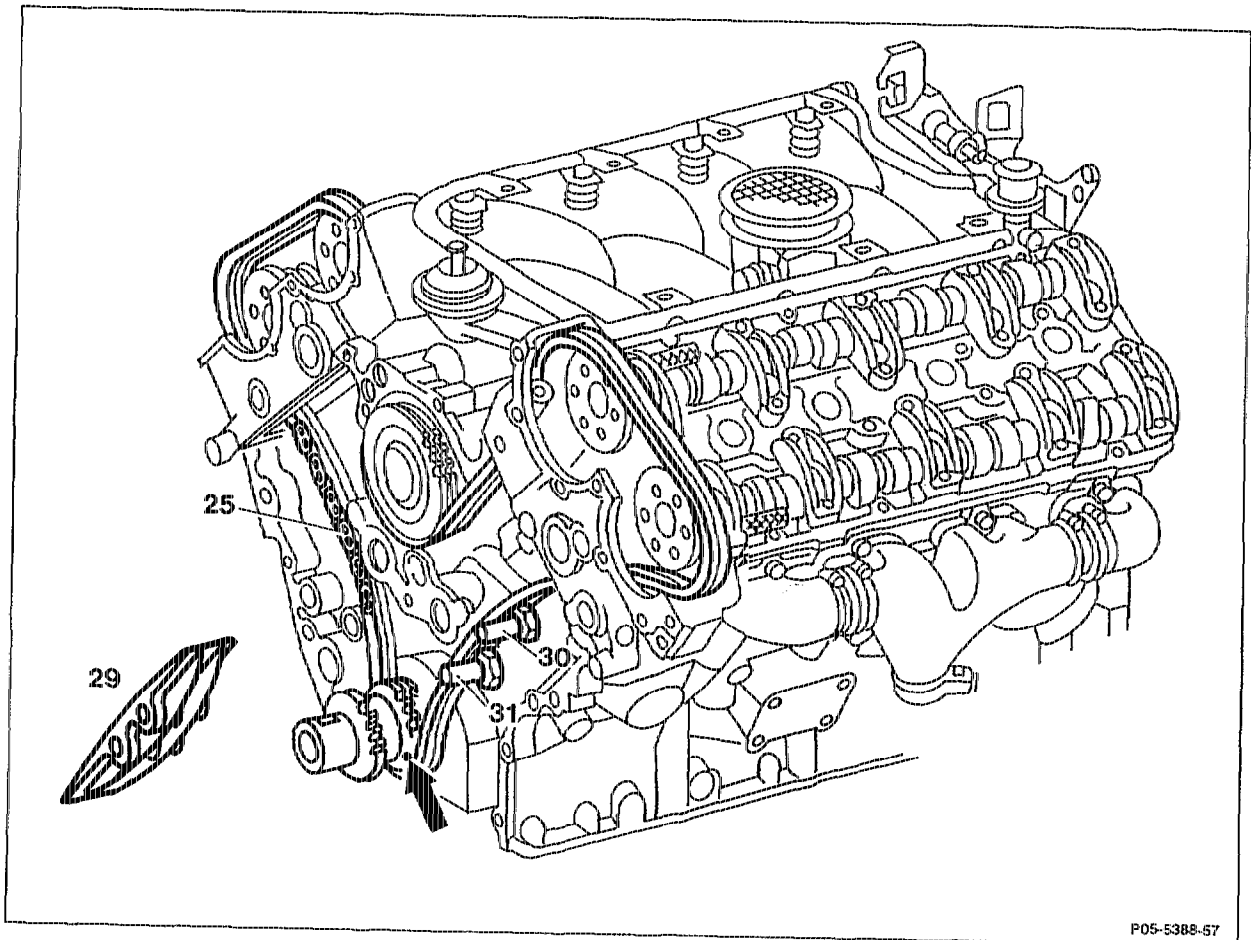


05-3400 Removing and installing guide rail in crankcase

Preceding work:
Timing case cover removed (01-2100).

Operation no. of operation texts and work units or standard texts
and flat rates
05-8424

Engine 119.97



- | | |
|-------------------------------|---|
| Crankshaft sprocket (1) | mark relative to timing chain (25) with coloured marking (arrow). |
| Guide rail (29) | pull off from bearing pin (30) and (31). |
| Guide rail (29) | install, pay attention to coloured markings;
check basic position of camshaft if necessary
(05-2230). |