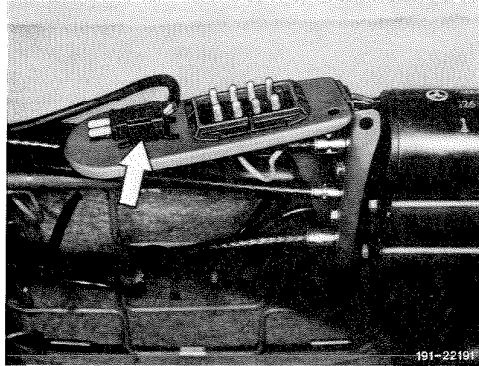


91-115 R and R vacuum element for driver or passenger seat (coupé)

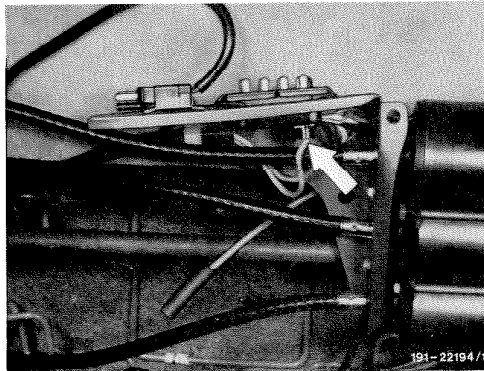
Removal

1 Remove driver's or front passenger's seat (91-100).

2 Pull off plug of connecting cable between belt positioner and belt lock on holding plate.

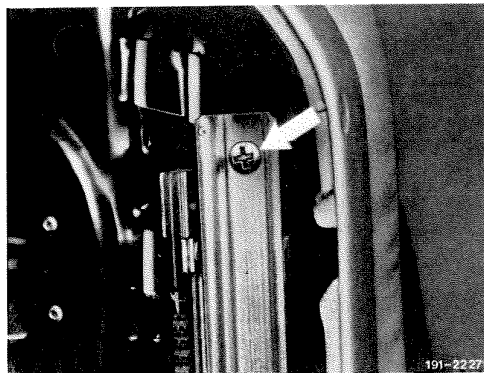


3 Pull out electric connecting cable for servomotor of backrest on plug coupling.



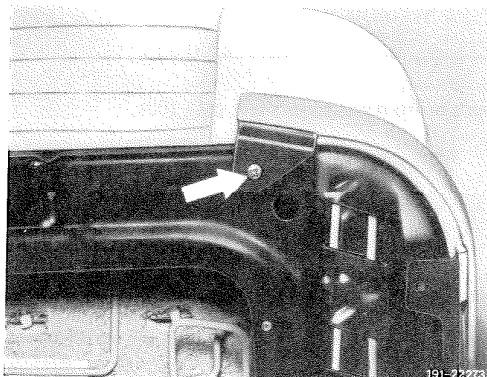
4 Unscrew guide rail on cushion frame.

Note: The seat frame must be adjusted for unscrewing center screw on seat guide rails. With an operational electric motor for adjusting the seat frame, a vehicle battery can be connected directly to electric motor. If the electric motor is no longer running, the motor shaft can be rotated at square mount by means of a fitting screwdriver.

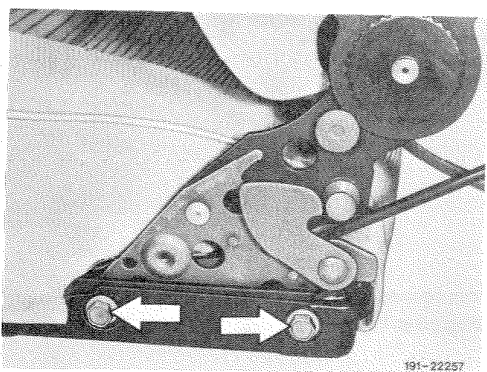


91-115 R and R vacuum element for driver or passenger seat (coupé)

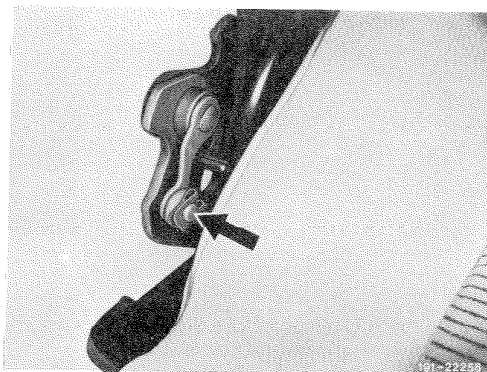
5 Remove screw on cushion frame lining and remove lining.



6 Unscrew fastening screws on backrest hinges.

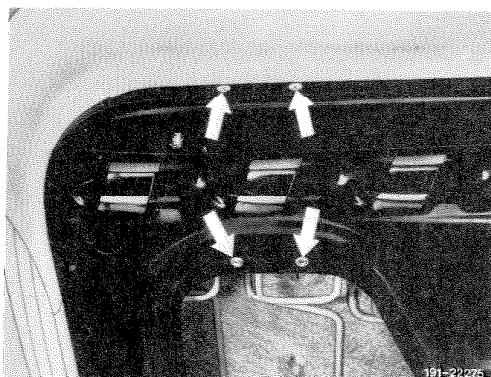


7 Slightly pull out backrest hinge on cushion frame, force off locking clip at actuating rod of vacuum element and disconnect actuating rod on backrest lock.



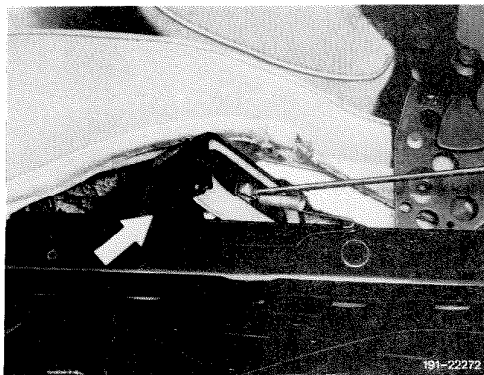
8 Drill-out rivet on cushion frame.

9 Pull off connecting member of vacuum line on element.

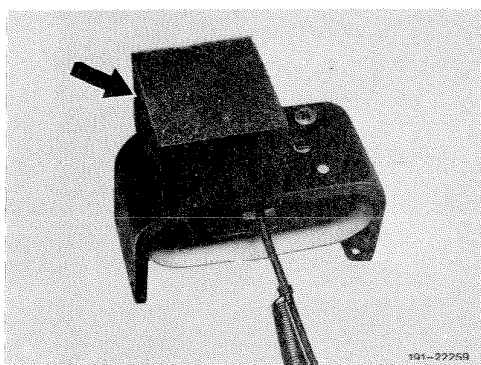


91-115 R and R vacuum element for driver or passenger seat (coupé)

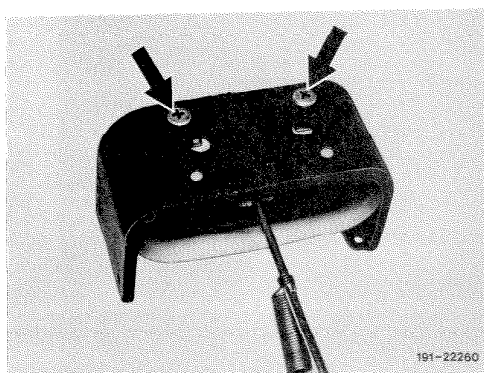
10 Disconnect seat cushion cover in rear range and remove element with holder.



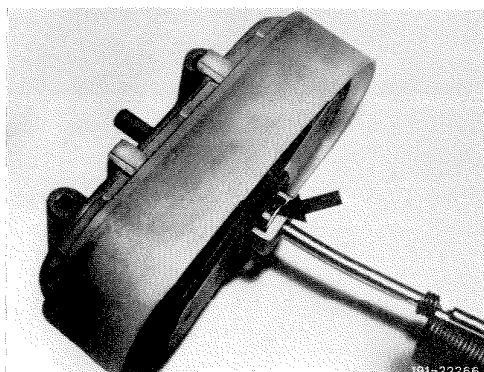
11 Pull foam block from holder.



12 Remove screws on holder and then remove element.



13 Pull out lock washer and remove actuating rod.



91-115 R and R vacuum element for driver or passenger seat (coupé)

Installation

For installation proceed vice versa.

Note: After rivetting-on holder, attach restoring spring of actuating rod on 3rd spring bolt from the rear.

