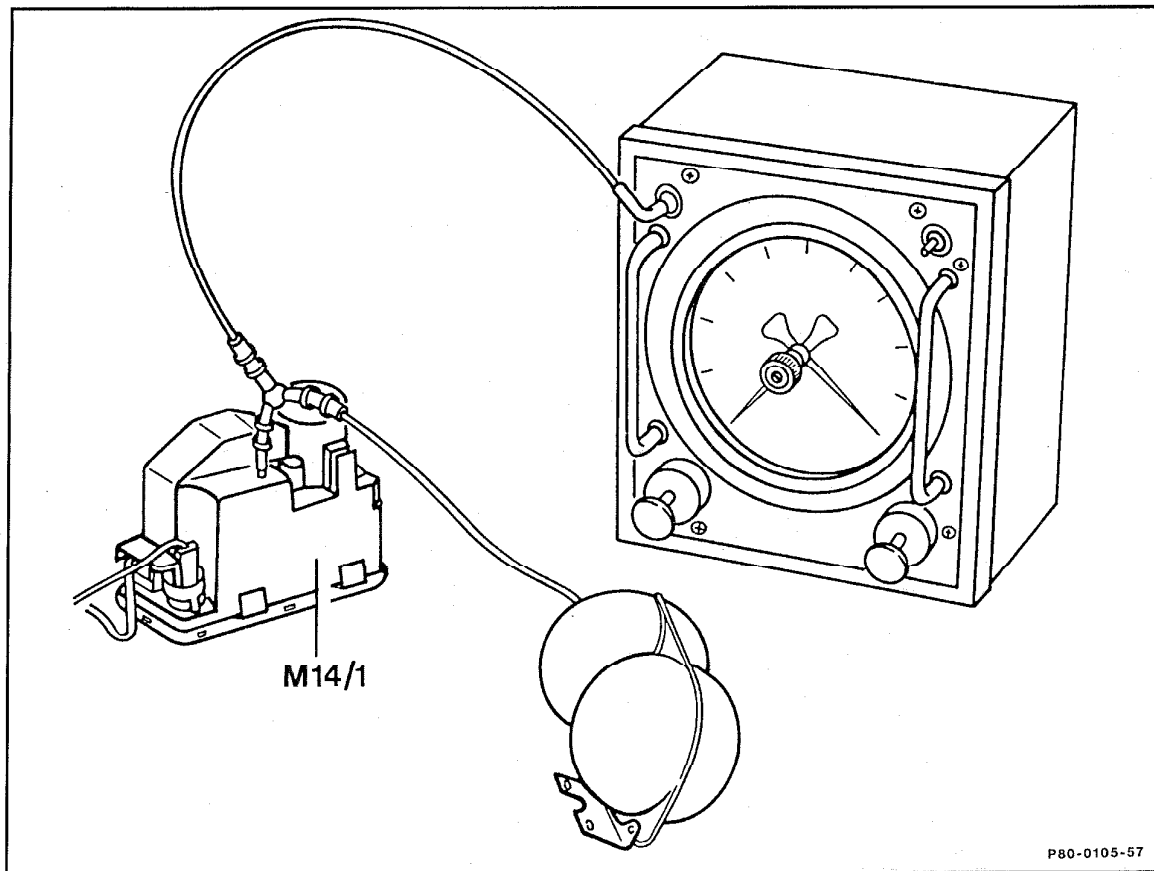


80-108 Checking pneumatic function of supply pump

Preliminary work:

Checking function of central locking system (80-090)



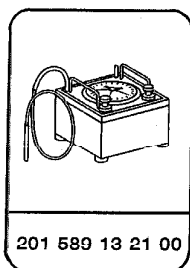
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P80-0105-57

Test preparation	Items 1-3.
Checking vacuum of the supply pump during locking	> 420 mbar in ≤ 3 s.
Checking pressure of the supply pump during unlocking	> 420 mbar in ≤ 3 s.
Checking safety switching time when the supply pump is separated from the pipe system	approx. 25-150 s.

80-108 Checking pneumatic function of supply pump

Special tool



Parts required for the test

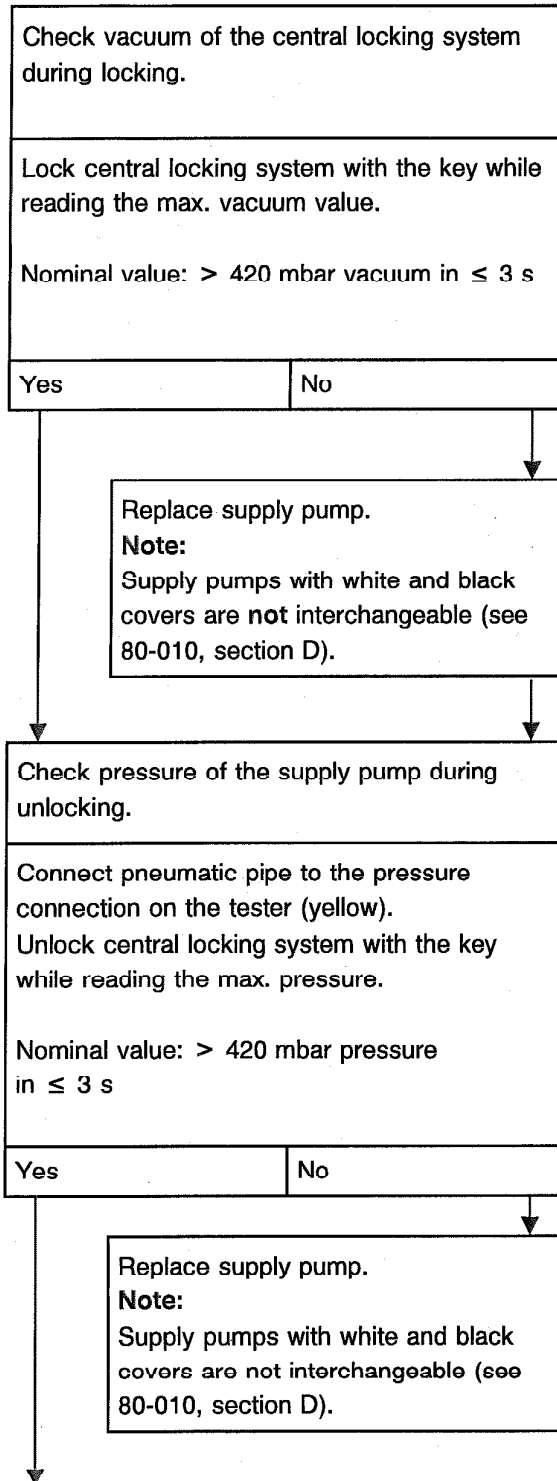
Tank	107 800 08 19
Distribution fitting	117 078 01 45
Plug	000 987 11 45

Test preparation

- 1 Connect tank with distribution fitting to the tester 201 589 13 21 00 to the vacuum side (black connection).
- 2 Remove supply pump and disconnect pneumatic pipe (80-270).
- 3 Connect tester 201 589 13 21 00 with tank to the supply pump (M14/1).

Note

On the supply pump with pneumatic connection for orthopedic backrest, close the connection with plug part No. 000 987 11 45.



80-108 Checking pneumatic function of supply pump

