

## 72-061 Dismantling rear door

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### Removal

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- 1 Remove rear compartment door (72-060) and place on suitable base (table with foam fabric mat).
- 2 Remove lining on rear compartment door (88-800).
- 3 Remove door handle outside on rear compartment door (72-241).
- 4 Remove trimstrip with sealing strip on rear compartment door (88-805).
- 5 Remove door lining on rear compartment door (72-101).
- 6 Remove inside sealing strip (72-160).
- 7 Remove sealing frame on rear compartment door (72-220).
- 8 Push-off reflector on door frame rear.
- 9 Remove crank window on rear compartment door (72-191). On vehicles with "electric window opener" as special equipment, pay attention to 72-185.
- 10 Remove inside door actuation on rear compartment door (72-231).
- 11 Remove door lock on rear compartment door (72-251).
- 12 Remove door holder (72-210).
- 13 Remove flexible window run channel (72-198).
- 14 Remove stationary window on rear compartment door (72-197).
- 15 Push-off trimstrip on window frame.
- 16 Remove element of central locking system.

### Specified jobs on spare parts door

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17 Seal seams on door (97-400).

18 Paint spare parts door.

**Note:** Upon priming, provide surface under paneling (bumper) with MB-permanent underdoor protection (dispersion, soluble in water), part No. 001 986 46 10 (1 kg) or 001 986 01 10 (30 kg); thickness of coat approx. 250  $\mu\text{m}$ ; for application refer to 98-150.

19 Glue insulation to inside of door leaf (insulation is self-adhesive).

20 Perform repair preservation (97-150).

### Installation

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21 For installation proceed vice versa.

#### **Attention!**

For items 15 and 5 proceed as follows:

15 Provide trimstrips prior to installation inside with MB-body sealing compound, part No. 001 989 63 20.

5 The screw at top of handle is micro-encapsulated and should either be replaced or screwed-in with a screw locking compound.