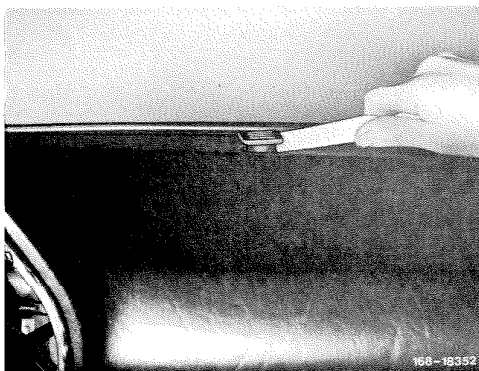
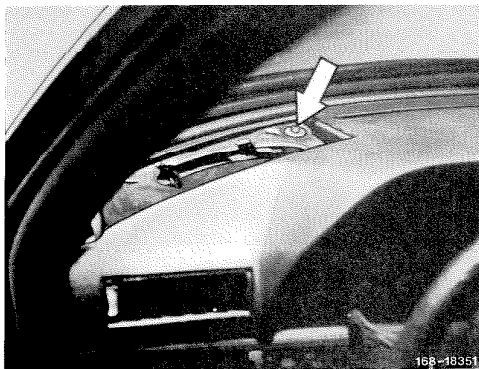


Removal

- 1 Remove glove box (68-140).
- 2 Remove cover left and right under instrument panel (68-150).
- 3 Remove reveal molding left and right on windshield (68-405).
- 4 Remove covering for both front speakers (68-105).
- 5 Remove instrument cluster (54-250).
- 6 Pull out temperature sensor for heater in upward direction.

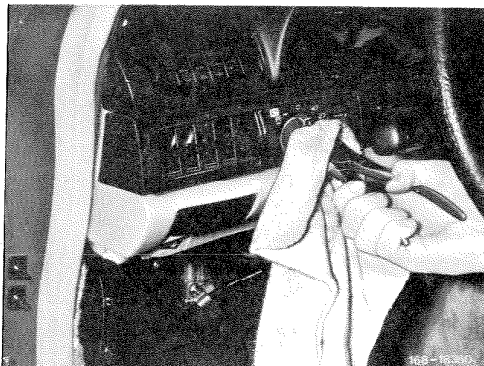


- 7 Unscrew screw on speaker cutout left and right.

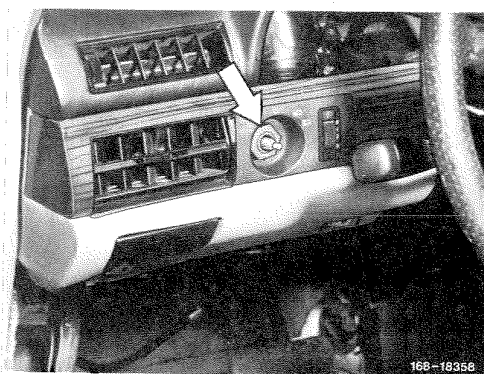


68-100 R and R instrument panel

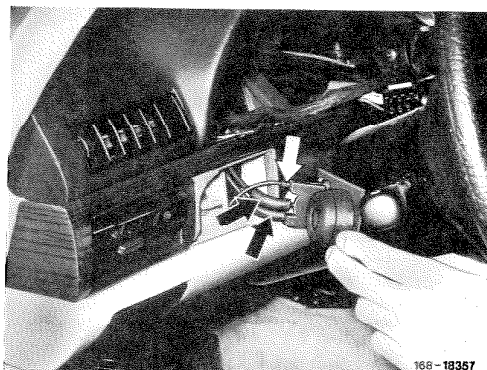
8 Pull-off control knob for rotary light switch.



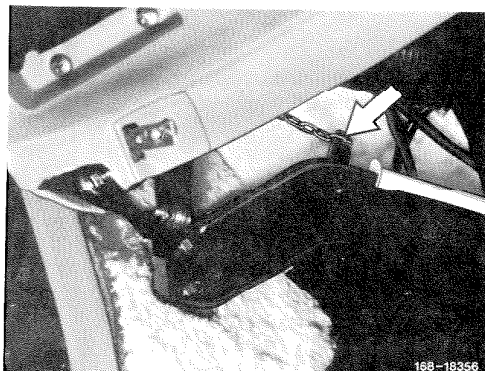
9 Unscrew nut on rotary light switch (width between flats 24 mm) and remove rotary light switch.



10 Remove covering on rotary light switch and pull-off connections on switch for light range regulator.



11 Disconnect chain on parking brake.



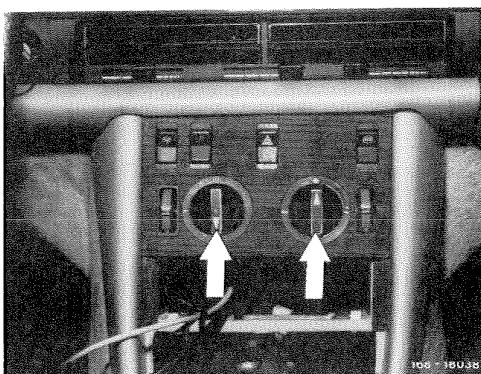
68-100 R and R instrument panel

12 Pull-off hoses on air jets outside left and right.

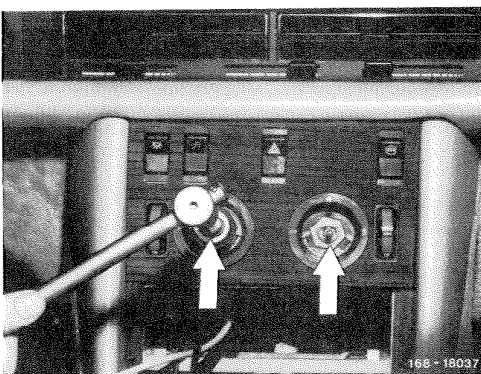
13 Remove radio.



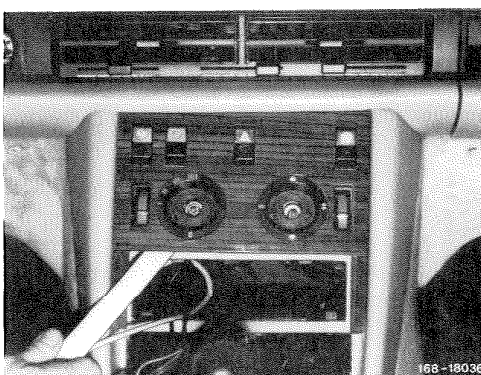
14 Pull-off control knobs for blower and air distributor switch.



15 Unscrew nuts on control unit (width between flats 24 mm).

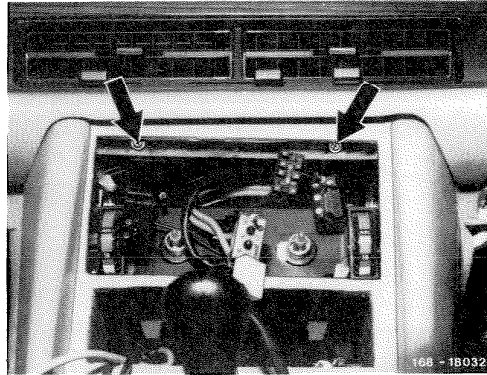


16 Push off lower molding, pull-off plug connections on switches and remove molding.

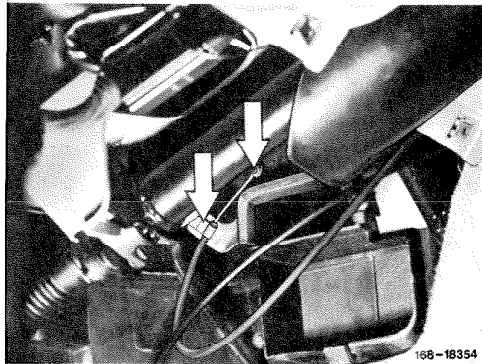


68-100 R and R instrument panel

17 Unscrew screws on center console.



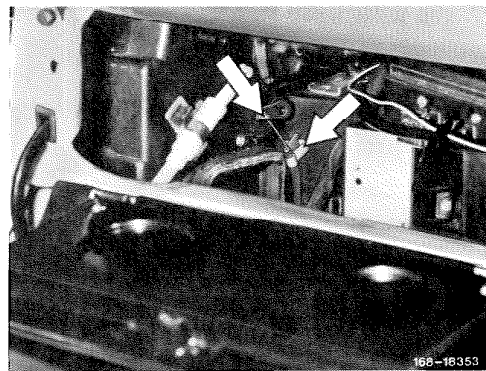
18 Push off holding clip on cable control for non-heatable fresh air outside on instrument panel left and disconnect cable control on flap.



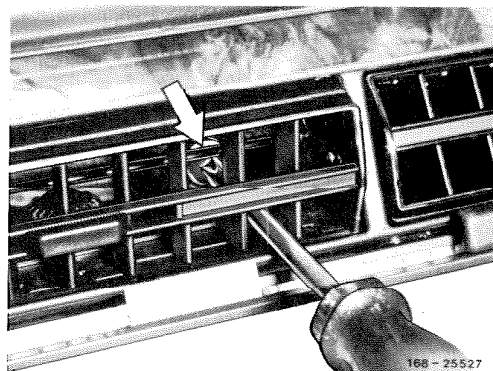
19 Push off holding clip on cable control for non-heatable fresh air outside on instrument panel right and disconnect cable control on flap.

20 Pull cable control at the right above cardan tunnel to the left.

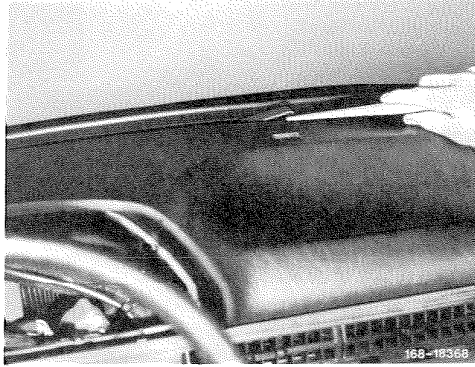
21 Push out clips on heater box connection to center jet on instrument panel and pull off rubber sleeve.



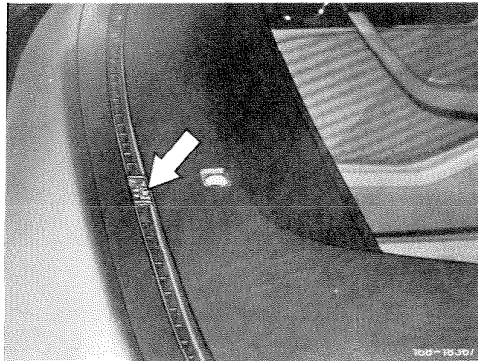
22 Unscrew adjusting screw for non-heatable fresh air, center.



23 Push off covering between defroster nozzles.

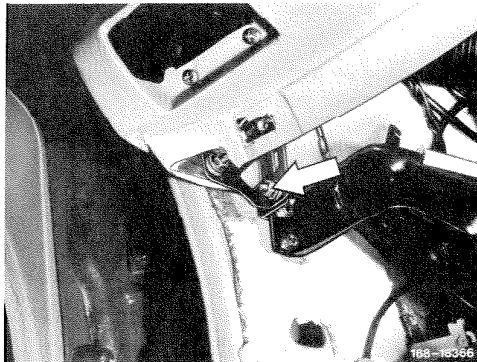


24 Unscrew fastening screw in center.



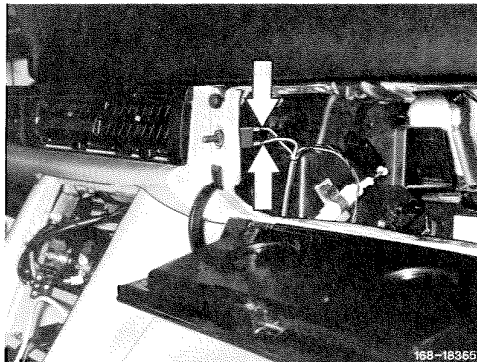
25 Unscrew fastening screw at left and right below on instrument panel.

26 With speakers installed, separate connecting cable on plug coupling.



27 Pull-off electric connections on switch for glove box light.

28 Slightly raise instrument panel so that defroster nozzles can slide out of heater box.

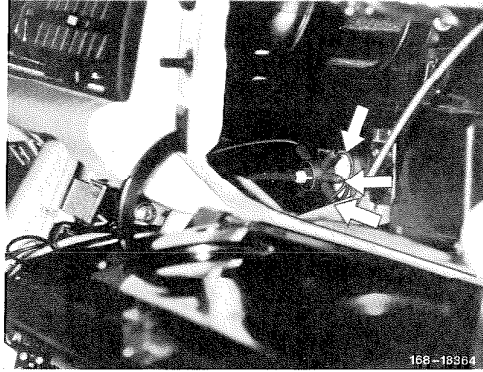


68-100 R and R instrument panel

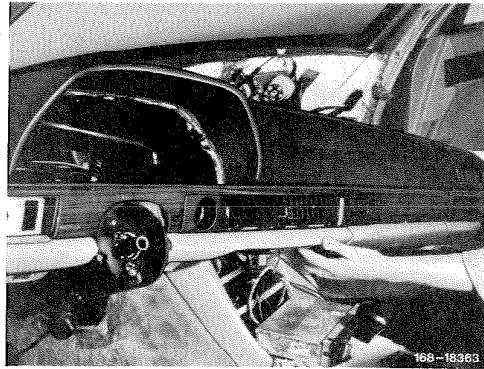
29 Pull-off lighting cable for control levers on air jets, instrument panel center on distributor.

30 Remove steering wheel (46-610).

31 Pull-off connecting hose for inner sensor on instrument panel.

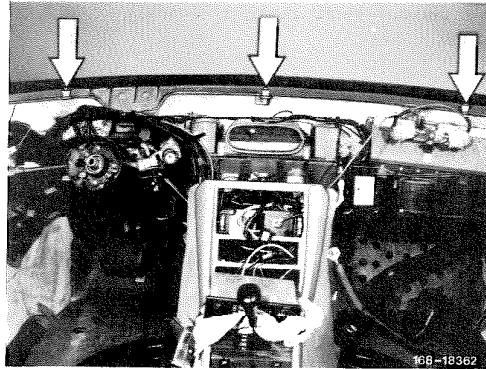


32 Remove instrument panel on righthand side first.



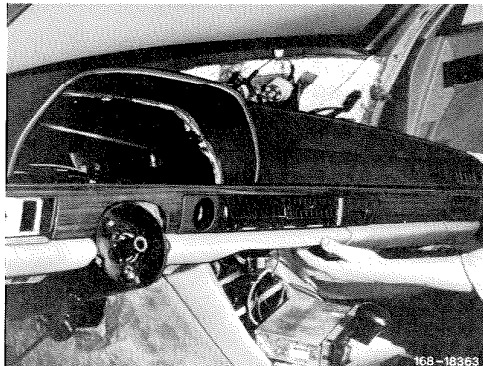
Installation

Note: Adjust instrument panel by turning the three supporting points in such a manner that the upper edge is in alignment with the tinting on windshield.



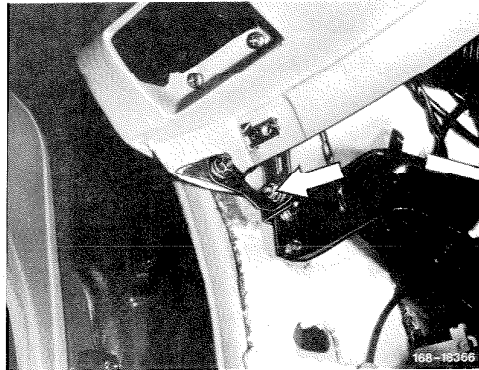
33 Slide instrument panel from the right into lefthand corner on front wall pillar.

34 Push instrument panel forward and introduce defroster nozzles on heater box.



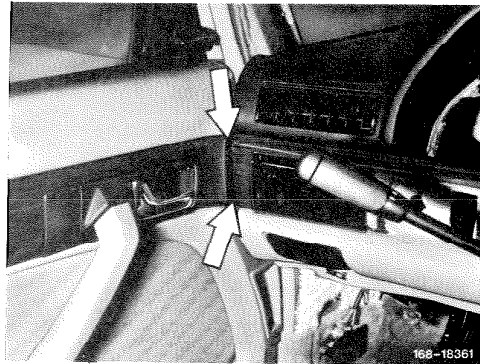
68-100 R and R instrument panel

35 Position fastening screws at left and right below on instrument panel.



36 Align instrument panel vertically in such a manner that the wooden veneer strip of instrument panel is in alignment with wooden veneer strip of driver's door.

37 Tighten fastening screws at left and right below on instrument panel.



38 Push-in temperature sensor. Install connecting hose and plug coupling.

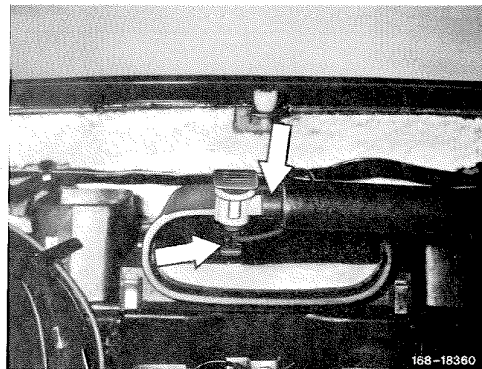


Illustration shows connection point with instrument panel removed.

39 Screw-in adjusting screw on flap for non-heatable fresh air, center, and adjust in such a manner that the flap closes under a slight preload.

40 For further installation proceed vice versa.

Note: When mounting control knobs, make sure that the symbols on control knobs are in alignment with function.

