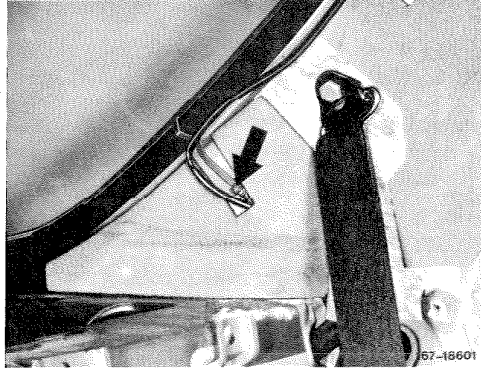


67-200 R and R rear window

Removal

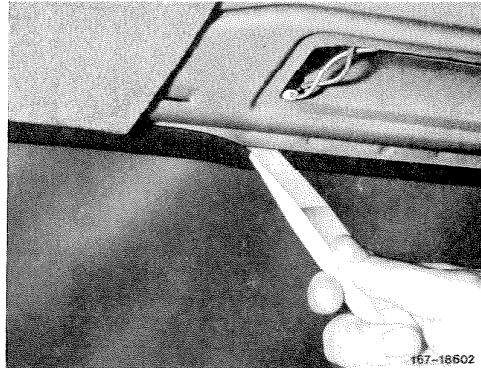
- 1 Remove hat rack (68-458).
- 2 Remove lining at roof frame rear (68-447).
- 3 Separate electric connections on lefthand and righthand rear pillar.



- 4 Push back sealing frame at vehicle interior side by means of a plastic wedge behind body flange of window opening.

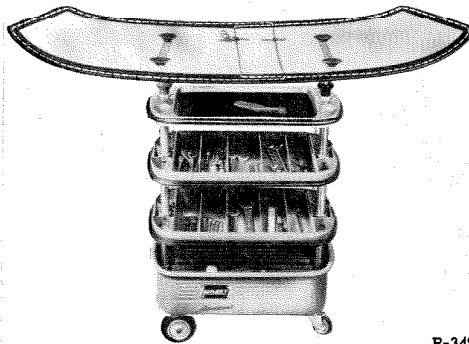
- 5 Carefully push rear window from inside in outward direction and remove.

Note: During removal and installation of a rear window, do not remove sealing frame. Prior to installation, clean sealing frame and body flange from glass sealing compound.



Installation (renewing rear window)

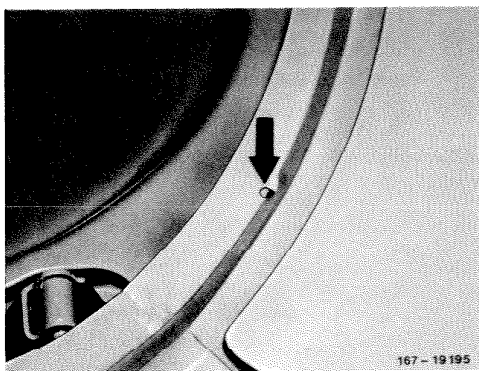
- 6 Place rear window on a suitable base with convex surface facing downwards.
- 7 Fit sealing frame to rear window.



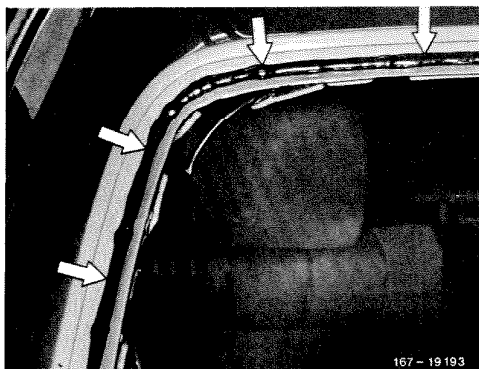
8 Install ornamental frame into sealing frame (67-220).

9 Place two suitable cords into holding slot of sealing frame and coat rubber lip for support assembly on body flange with glycerin or tallow.

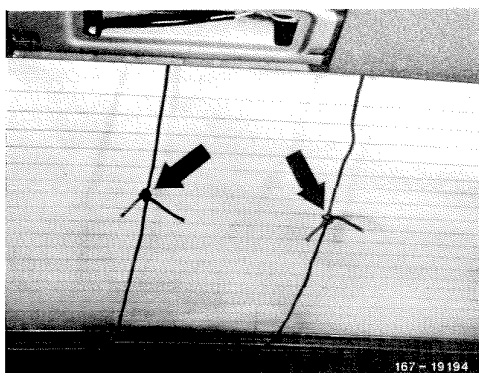
10 Close paint run-off opening on body flange with MB-sealing cord.



11 Apply MB-glass sealing compound all-around in body flange.

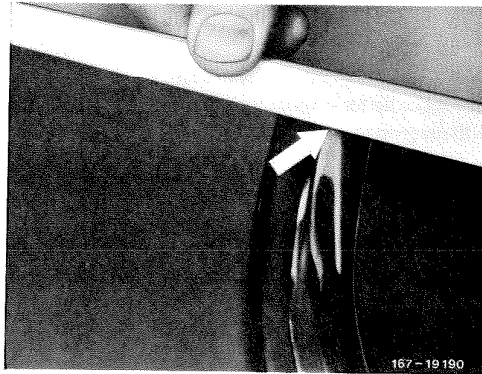


12 Insert preassembled rear window with sealing frame from outside in window opening and align.



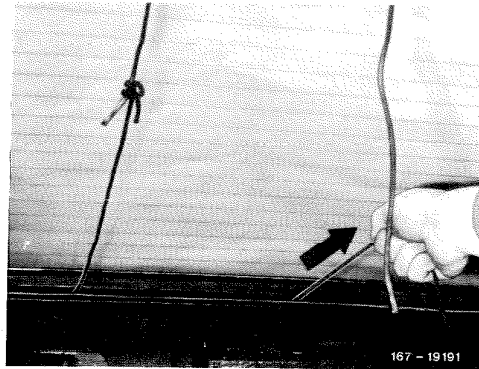
67-200 R and R rear window

13 To prevent wind noise, align height of rear window in such a manner that upon installation the upper edge of the ornamental frame is 0-1 mm deeper than the roof paneling.

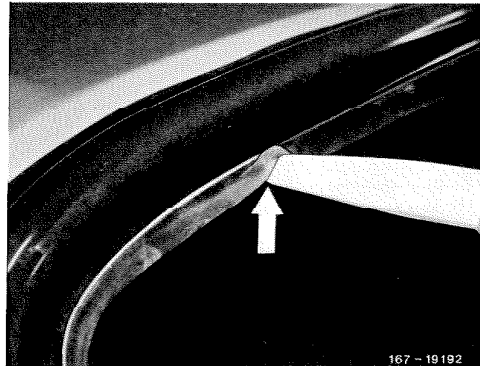


14 Press slightly against rear window, while simultaneously lifting the rubber lip of sealing frame above body flange of window opening, starting from below and using an assistant for carefully pulling-out cord from inside vehicle.

Note: To prevent damaging rubber lip, pull-off cord in parallel with glass (Fig.).



15 Seal with MB-glass sealing compound all around outside between glass and sealing frame.



16 Align sealing frame all around on body.

17 For further installation proceed vice versa.

