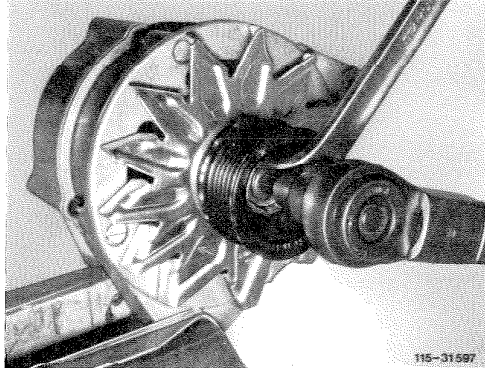
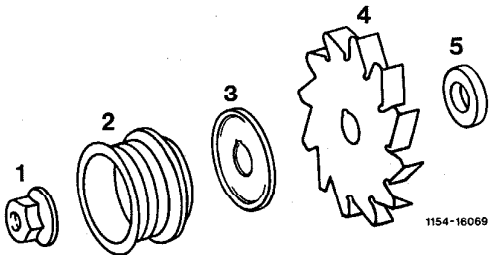


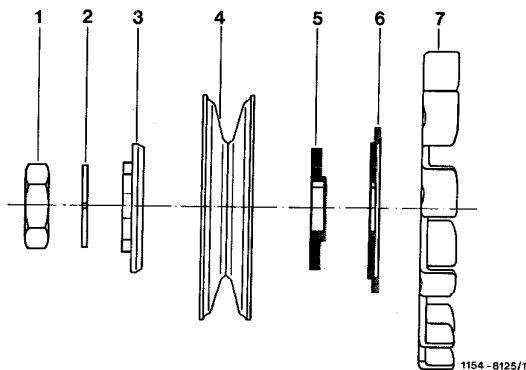
A. With single-belt drive



- Collar nut (1) ..... 70 ± 5 Nm, torque wrench 000 589 10 99 01
- Poly-V-belt pulley (2) ..... use special tool 126 589 00 40 00 for holding while fitting a piece of poly-V-belt.
- Support washer (3)
- Fan wheel (4)
- Spacer (5)

## 15-642 Replacing fan assembly

### B. With multiple belt drive



Mounting nut (1) ..... 35–45 Nm, torque wrench 000 589 10 99 01  
 Pulley (4) ..... use special tool 126 589 00 40 00 for holding.

**Note:** On alternators with split pulley the fan assembly must be mounted with the support washer (6). This support washer increases the stability of the fan blade.

The fan washer is exposed to a great variety of loads. The magnitude of the load largely depends on the driving conditions. For this reason the fan assembly should be renewed during repairs or replacements of alternators with running performances in excess of 100 000 km.

### Special tools

