

Designation: Electromagnetic cut-off clutch 12 V

Test values

Power input	cold approx. +20 °C 2.4 A	Warm approx. +80 °C 2.0 A
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Tightening torques

	Nm
Hex. nut on pump shaft	35 ± 5
Hex. screws M 5	4.5 ± 0.3

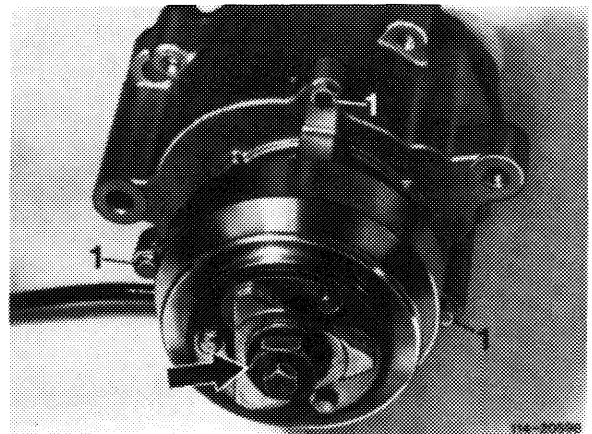
Note

Prior to removing electromagnetic clutch, check power input. At a power input of more than 3.0 amps, renew clutch.

Remove air pump for renewing clutch (14–250).

Removal

- 1 Loosen hex. nut (arrow) and unscrew.
- 2 Unscrew hex. screws (1) and remove clutch.



Installation

- 3 For installation proceed vice versa. Pay attention to correct assembly of components as shown in Fig.

