

P42-5104-57

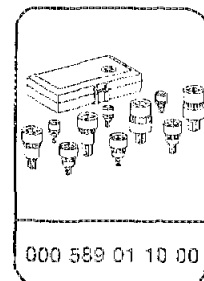
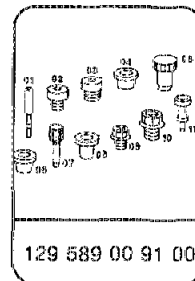
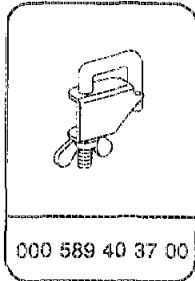
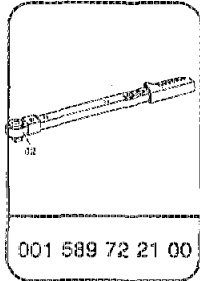
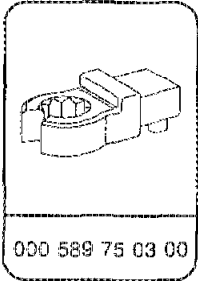
Model 140 shown

Ignition	OFF.
Electrical connector	detach, attach.
Hose (19) from the brake fluid reservoir to the ASR charging pump (M15)	pinch off using clamping screw 000 589 40 37 00. Remove clamping screw downwards. Take down clamping screw.
Hydraulic line "BA" (20)	remove from, install to the ASR charging pump (M15).
Master brake cylinder (1)	remove, install (42-0310).
Hexagon socket screw (21)	remove, install.
Mounting (22)	detach, attach.

42-0818 R and R ASR charging pump (M15)

ASR charging pump (M15)	withdraw slightly forwards, swivel upright and lift out, replace.
Hose (19)	detach from, attach to the ASR charging pump (M15).
ASR hydraulics	bleed and check for leaks (42-0010).
ASR hydraulics test program	perform (42-0824).

Special Tools



Note

Only use commercially available double ended flat flare nut wrench to loosen the brake lines.

Seal hydraulic lines and connections with blind plugs.

Installation note

When installing the hydraulic lines, clean sealing surfaces of swarf and dirt.

The plug connection (18) must engage audibly when connecting.