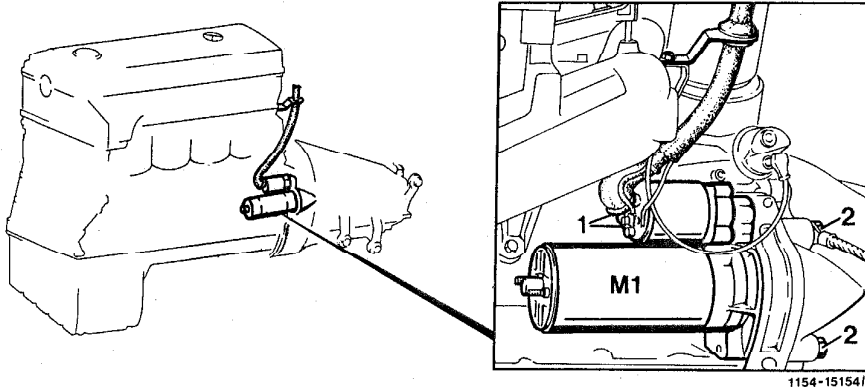


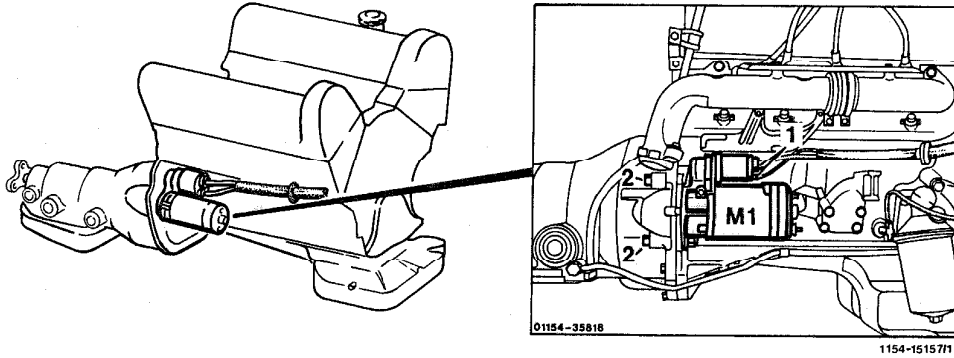
A. Engines 103, 110



Battery	disconnect, connect
Electrical cables (1), terminal 30 and terminal 50	disconnect, connect
Starter mounting bolts (2) on transmission	loosen and remove, 55 Nm
Starter M1	remove, reinstall

15-700 R and R starter

B. Engines 116 and 117



- | | |
|---|---|
| Battery | disconnect, connect |
| Steering wheel | turn to the left |
| Electrical cables (1), terminal 30
and terminal 50 | disconnect, connect |
| Starter mounting bolts (2) on transmission | loosen and remove, 55 Nm |
| Starter M1 | remove from the bottom and install in reverse order |

Note: Back gear starter installed as of January 1988.