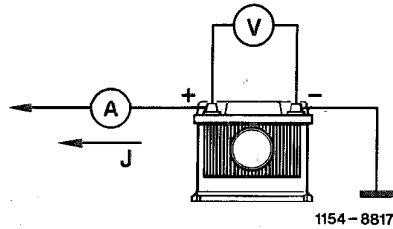


## 15-600 Testing alternator and regulator in vehicle

### A. With engine switched off

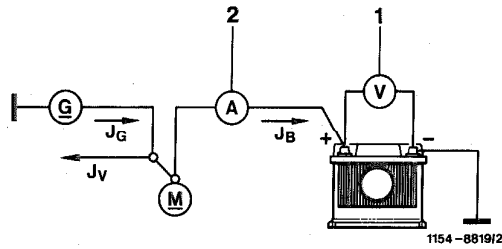


Electrical wiring .....	check battery and alternator connections as well as ground strap between engine and body for tight seat and proper condition.
Poly-V-belt tension (engine 103) or V-belt tension (engines 116/117) .....	check
Charge indicator lamp .....	Key position 2 = indicator lamp On Key position 0 and 1 = indicator lamp Off
Battery acid density .....	Nominal values: Standard at least 1.24 kg/dm <sup>3</sup> Tropics at least 1.19 kg/dm <sup>3</sup>
Battery voltage (V) .....	12 V
Discharge current (A) .....	Especially if suspecting discharge (all users switched off) observe clock and users with closed-circuit current consumption (see table).

Closed-circuit current consumption (steady power consumption of electronic components in the switched-off condition)	User	Ampere ≤
	ASD	0.001
	Dome lamp with delay	0.001
	EDW system	0.002
	Electronic antenna	0.002
	Electronic radio	0.003
	Trip computer	0.005
	Seat adjustment memory	0.001 per seat
	Auxiliary heater	0.004
	Telephone system	0.004
	Supply pump central locking system	0.001

## 15-600 Testing alternator and regulator in vehicle

### B. With engine running



$J_B$  Charge current  
 $J_G$  Alternator current  
 $J_V$  User current

Indicator lamp ..... check function at idle speed with increasing engine speed (up to approx. 3000/min). Indicator lamp must go out.

Regulated voltage (1) ..... run engine with 3000/min. Battery only loaded with positive user (e.g. ignition). After approx. 2 minutes running time, read off regulated voltage.

Nominal value 13.0–14.5 volts

As a prerequisite for measuring the regulated voltage, check acid density of the battery in all cells. If the charge condition of the battery is lower than  $1.24 \text{ kg/dm}^3$  or  $1.19 \text{ kg/dm}^3$ , the regulator does not operate in the regulating range during the test period, but fully excites the alternator, i.e. a defective regulator with permanent full excitation is not recognized.

Charge current (2) ..... run engine at idle speed to reach the corresponding alternator speed (see table).

Load battery with users or load resistors until the max. charge current is reached. The regulated voltage may not drop below 12.7 volts during this.

**Note:** If measurement is made on the battery according to the connection diagram, the user current, e.g. ignition, fuel pump, must be added to the measured battery current.

When using DC tongs the entire charge current can be measured on the alternator.

## 15-600 Testing alternator and regulator in vehicle

Current consumption at 13 V ± 0.2 V	User	Ampere approx.
	Ventilation blower interior temperature sensor	0.15
	Heated windshield washer nozzle per nozzle (up to 08/87)	0.2
	CIS-E injection system with idle speed control	
	Engine 103	1.5
	Engines 110/117	2.0
	Fuel pump	7.0-10
	On vehicles with 2 pumps per pump	3.5-5
	Ignition	
	Engine 103	8.0
	Engines 116/117	11.0

### Charge current of alternator

Engine	Alternator rated output at 14 volt Ampere	Engine speed = alternator speed of 6300/min	Transmission ratio engine to alternator
103.941/981	80	2230	2.82
110.924/987	55	2930	2.15
110.926/989 <sup>1)</sup>	65	2930	2.15
110.926/989 <sup>6)</sup>	65	2650	2.38
110.926/989 <sup>5)</sup>	80	2930	2.15
110.926/989 <sup>7)</sup>	80	2650	2.38
116.961	70	2720	2.32
116.961 <sup>3)</sup> /963 <sup>2)</sup>	70	2160	2.91
116.963 <sup>4)</sup> 7)	80	2160	2.91
116.965	80	2160	2.91
117.961	70	2440	2.58
117.963 <sup>2)</sup>	70	2160	2.91
117.963 <sup>4)</sup> 7)	80	2160	2.91
117.965/968	80	2160	2.91
603.961 (USA) (J)	70	2180	2.89
617.951 (USA) (J)	55	2900	2.17

<sup>1)</sup> As of March 1980

<sup>2)</sup> As of September 1981

<sup>3)</sup> (J) (USA) 1981

<sup>4)</sup> As of February 1982 (only vehicles with air conditioning/autom. climate control)

<sup>5)</sup> As of August 1982 (only vehicles with air conditioning/autom. climate control)

<sup>6)</sup> As of March 1982

<sup>7)</sup> As of August 1983 (series production)

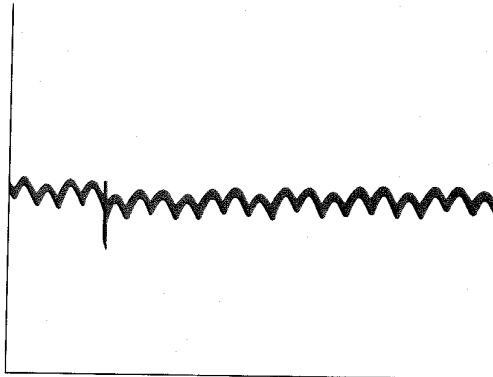
# 15-600 Testing alternator and regulator in vehicle

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## C. Checking diodes with engine running

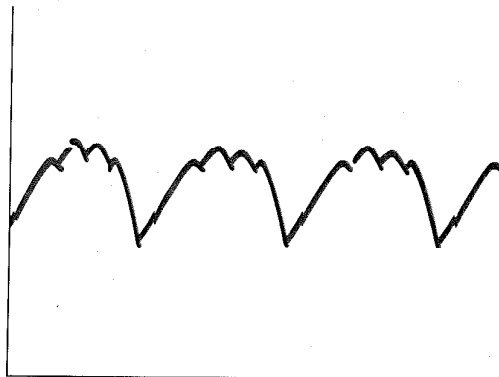
Diodes ..... Evaluate harmonics of regulated voltage (voltage curve) with oscilloscope. For this purpose load battery with high headlamp beam at 3000/min engine speed.

Diodes in order (voltage peaks possible — but without significance)



1153-8403

Diodes defective (example)



1153-8406