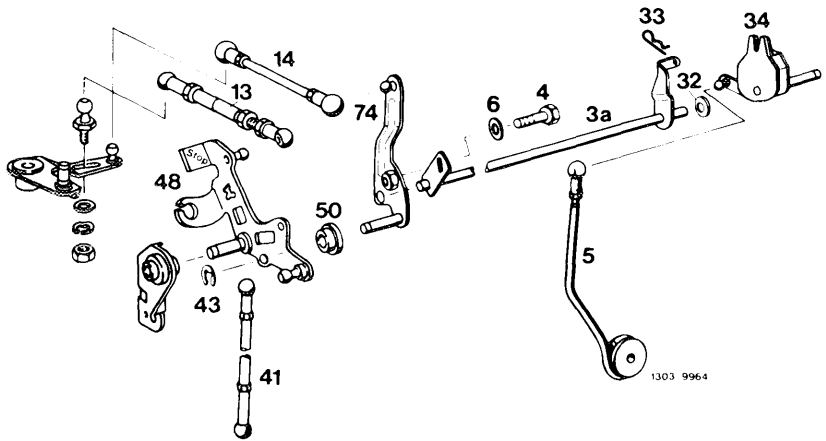


A. Model 123.193 standard version

1st version

Length of regulating rods in mm

Free travel rod (13) in pulled out condition	154
Connecting rod (14)	140
Pushrod (41)	190
Pushrod (5)	200



Connecting rod (5 in Fig. item 4)	118
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Auxiliary tool (spare part)

Adjusting sleeve (5 in Fig. item 5)		180 072 03 93
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Adjustment

1 Check throttle linkage for easy operation and bends. Replace damaged parts, if any.

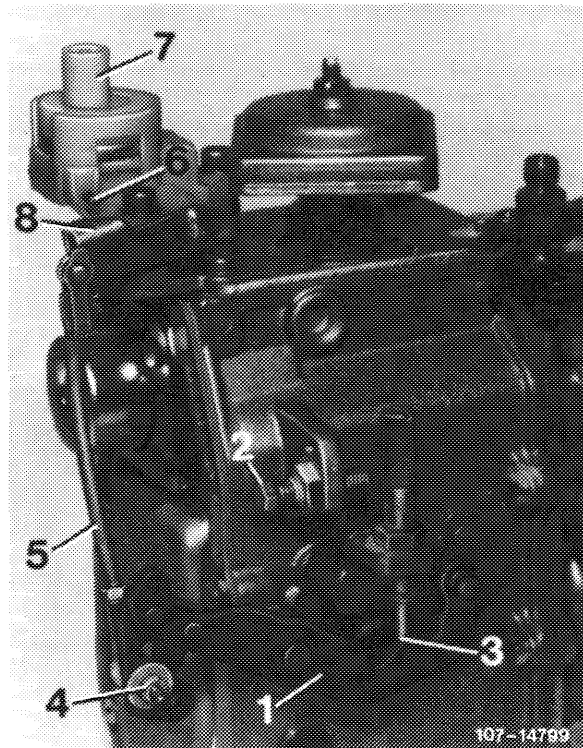
2 Disconnect all regulating rods.

3 Check whether regulating lever (1) of injection pump rests against idle speed stop (3).

4 Check whether connecting rod (5) is correctly set. For this purpose, push regulating lever (1) against full load stop (2). Actuating lever (8) should have a max. play of 0.5 mm up to full load stop (6). If required, adjust connecting rod (5) by means of adjustable ball head (4).

Connecting rod (5) should be set to 122 mm, measured from center of ball socket to center of linkage.

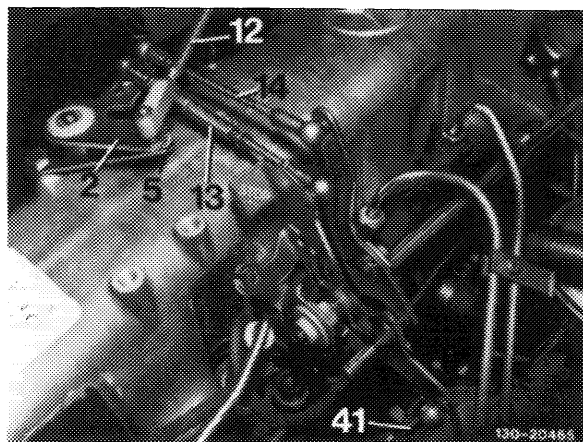
- 1 Regulating lever
- 2 Full load stop
- 3 Idle speed stop
- 4 Adjustable ball head
- 5 Connecting rod
- 6 Full load stop on vacuum control valve
- 7 Vacuum control valve
- 8 Actuating lever for vacuum control valve



5 Plug-on adjusting sleeve (5). Guide lever should rest against sleeve.

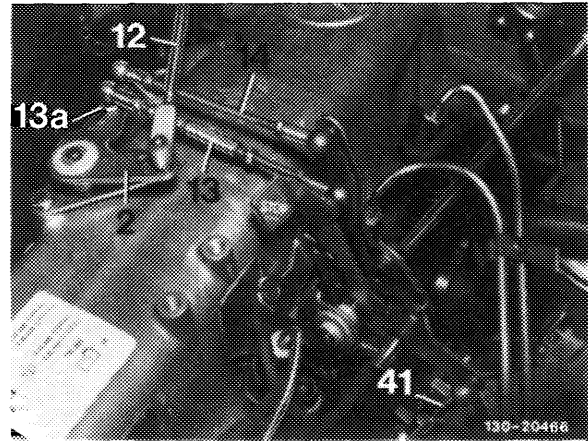
6 Set free travel rod (13) in completely pulled out condition to 154 mm, measured from center to center of ball head and connect.

- 2 Guide lever
- 5 Adjusting sleeve
- 12 Control pressure rod
- 13 Free travel rod
- 14 Connecting rod
- 41 Pushrod



- 7 Push guide lever (2) against idle speed stop.
- 8 Adjust pushrod (41) in such a manner that rod can be connected free of tension.
- 9 Set connecting rod (14) to 140 mm, measured from center to center of ball head and connect.
- 10 Set regulating lever on injection pump to full load.

Adjust adjustable ball head (13a) in slot, if required.

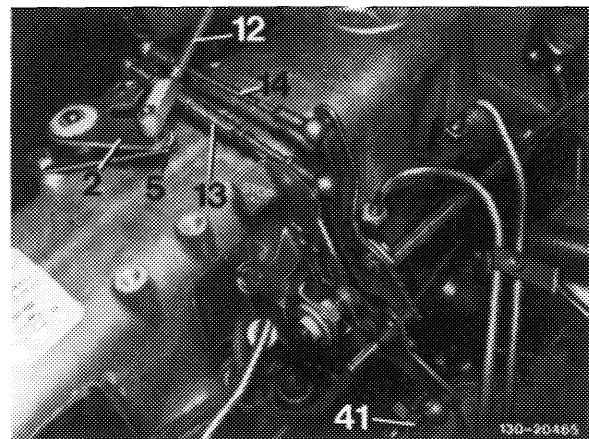


- 11 Adjust control pressure rod (12). Guide lever (2) should rest against idle speed stop. Push control pressure rod carefully against idle speed stop on transmission, set to tension-free length, connect and secure.

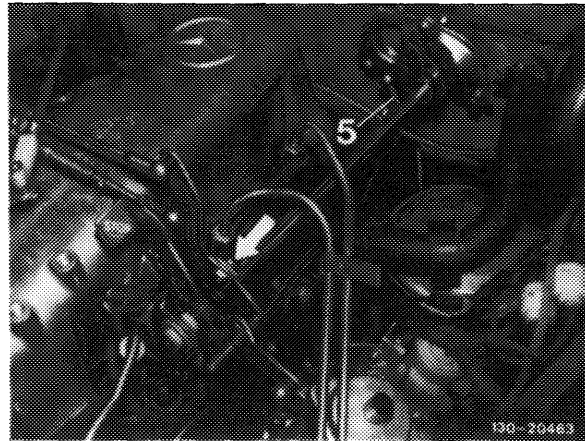
Note: To facilitate assembly, make sure that trademark faces in upward direction when end piece is connected.

During longitudinal checkup, hold control pressure rod above test bore adjacent to bolt.

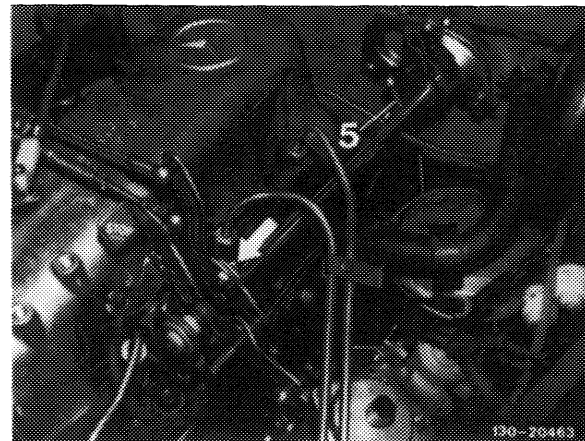
- 12 Remove adjusting sleeve (5).



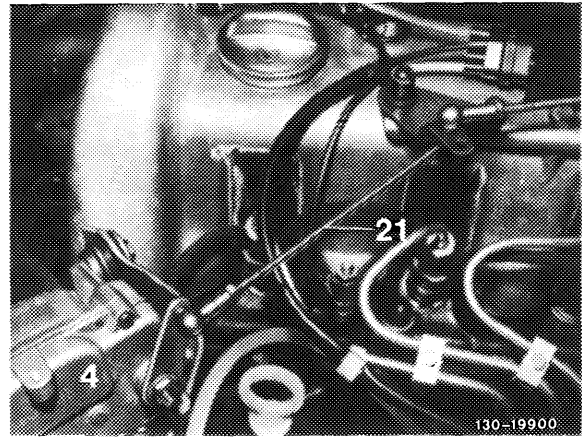
13 Check full load stop. With engine stopped, push accelerator pedal from inside vehicle up to stop on kickdown switch. Accelerator pedal and regulating lever on injection pump should rest against full load stop. If required, loosen adjusting screw (arrow). Adjust throttle linkage in such a manner that the regulating lever rests against full load stop.



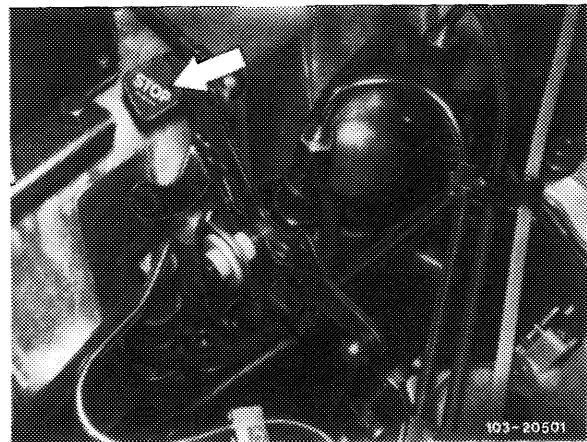
If this adjustment is not enough to attain full load or idle speed stop, set pushrod (5) from longitudinal regulating shaft to accelerator pedal to 200 mm, measured from center of ball socket to center of damping ring.



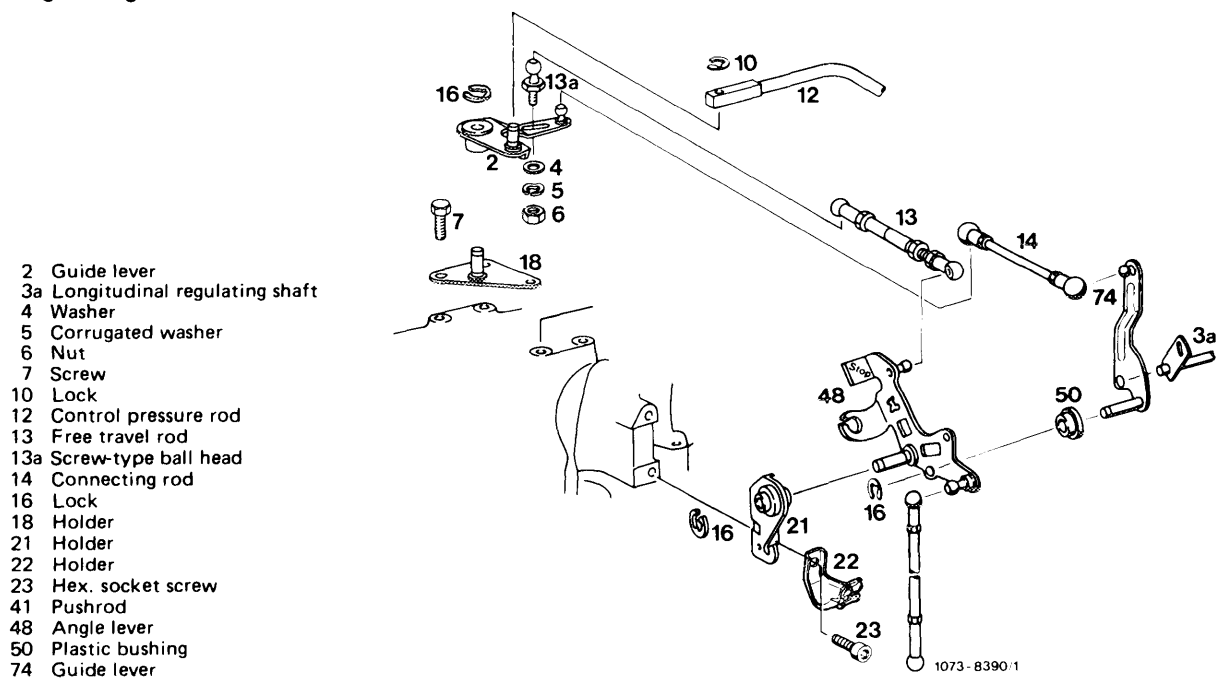
14 Adjust cruise control. Check whether actuator rests against idle speed stop of cruise control. For this purpose, disconnect connecting rod (21) and push lever of actuator (4) clockwise against idle speed stop. When attaching connecting rod (21), make sure that the lever of the actuator is pushed away from idle speed stop by approx. 1 mm. Adjust connecting rod, if required.



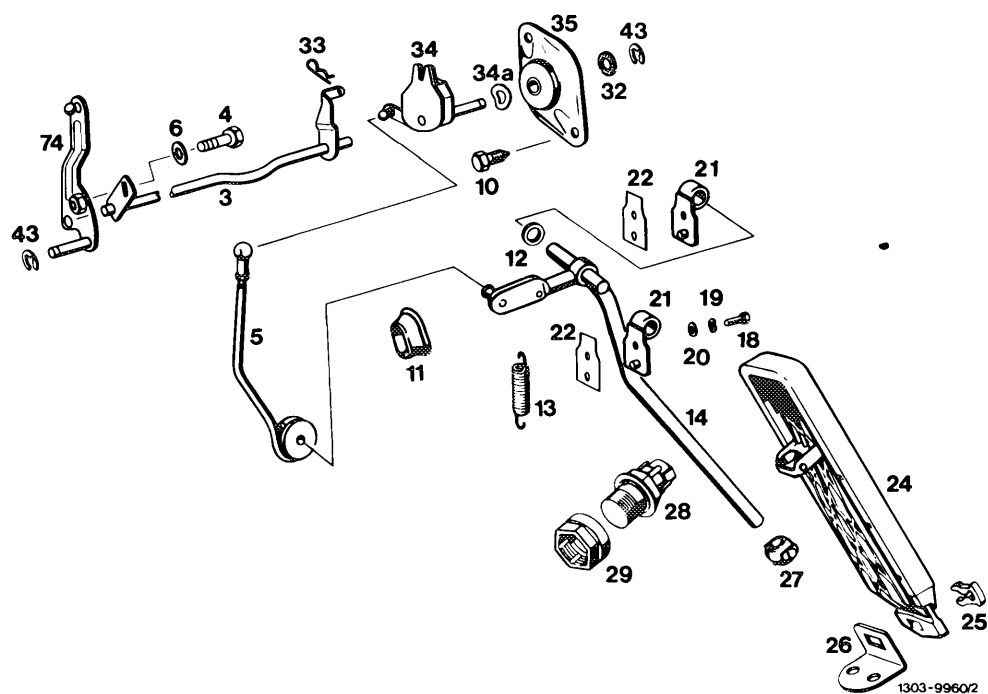
15 Check operation of emergency stop button. For this purpose, run engine at idle, push emergency stop button (arrow). Engine should stop, readjust pushrod toward injection pump, if required.



Engine regulation



Chassis regulation



- | | | |
|--|----------------------------|---------------------------------|
| 3a Longitudinal regulating shaft
automatic transmission | 14 Accelerator pedal lever | 27 Joint |
| 4 Adjusting screw | 18 Hex. screw | 28 Kickdown switch |
| 5 Pushrod | 19 Corrugated washer | 29 Adjusting nut |
| 6 Washer | 20 Washer | 32 Copper netting-graphite disk |
| 10 Screw | 21 Bearing | 33 Lock |
| 11 Rubber grommet | 22 Gasket | 34 Regulating lever with damper |
| 12 Plastic spacing ring | 24 Accelerator pedal | 34a Corrugated washer |
| 13 Return spring | 25 Clip | 35 Bearing bracket |
| | 26 Fastening plate | 43 Lock |

2nd version

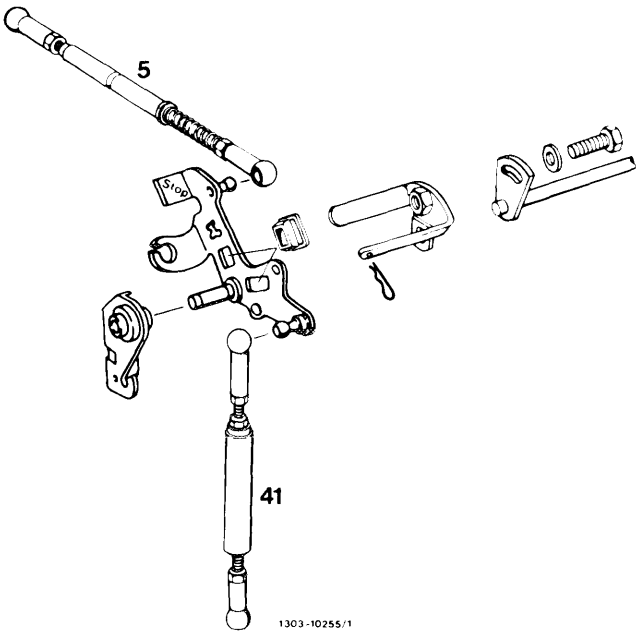
Length of regulating rods in mm

Idle travel rod with elastic stop (5)

184

Connecting rod (41)

154



Auxiliary tool (spare part)

Adjusting sleeve (05 in Fig. item 1)

182 072 03 93

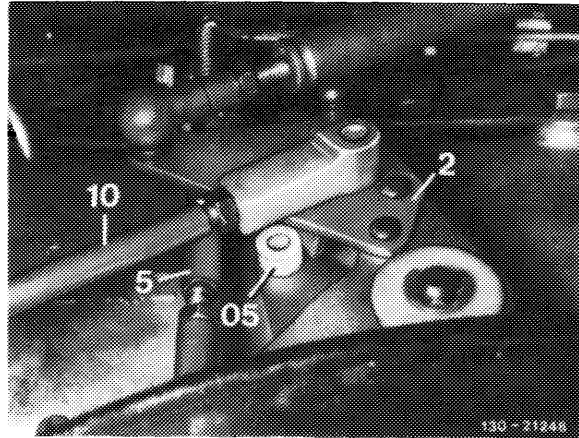
Start of series: April 1981

Model	Engine	Chassis end no.
123.193	617.952	003342

Adjusting

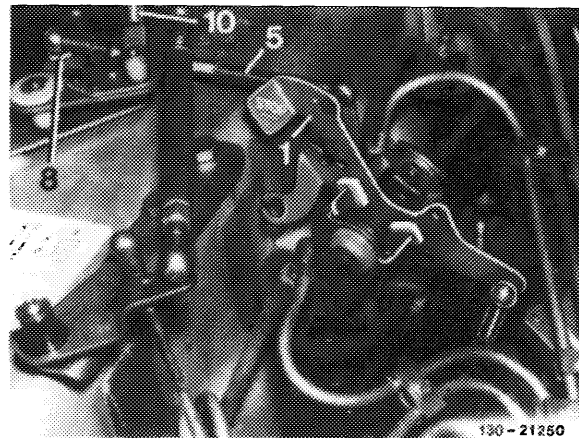
- 1 Check full throttle stop and adjust at longitudinal regulating shaft, if required.

Force connecting rod (5) from angle lever (1). Disconnect control pressure rod (10). Place adjusting sleeve (05) on stop pin.

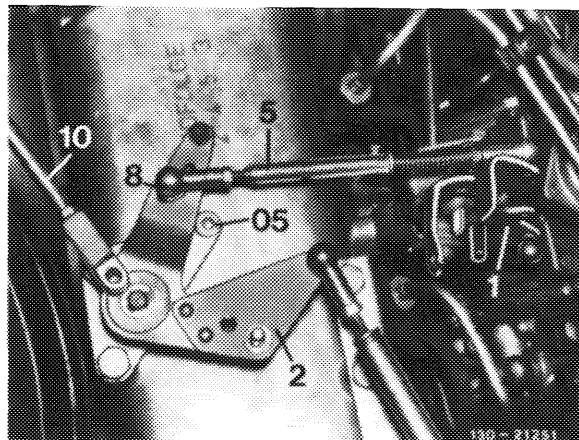


- 2 Push angle lever (1) into idle throttle position, so that it will rest against adjusting sleeve (05).

Adjust connecting rod (5) lengthwise in such a manner that it can be pushed in this position free of tension on angle lever (2).

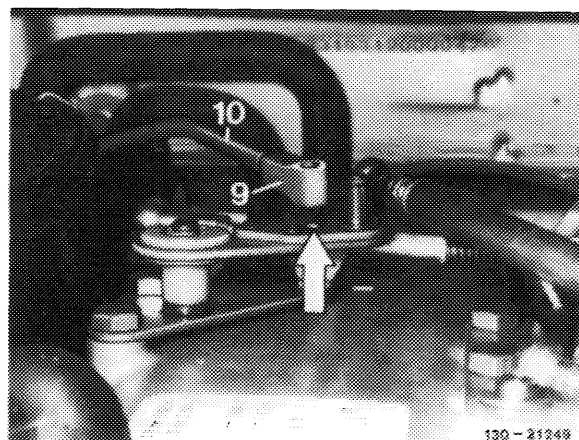


- 3 Pull angle lever (1) to full load stop. Loosen ball head (8). Displace in slot until angle lever (1) rests against adjusting sleeve (full load stop). Tighten ball head (8) in this position.



- 4 In idle throttle position, hold control pressure rod (10) above test bore (arrow) in angle lever (1). Adjust lengthwise at end piece (9) in such a manner that the bore in end piece is in alignment with test bore.

Remove adjusting sleeve (05). Connect control pressure rod (10) and adjust lock.



B. Model 116.120

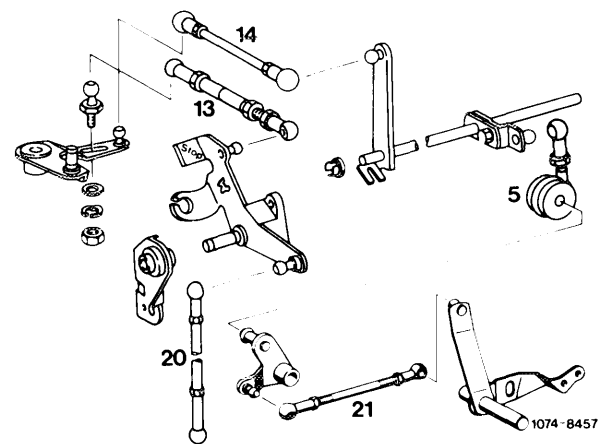
- USA

1978/79 Federal and California version
- USA

1980 Federal version

Length of regulating rods in mm

Free travel rod (13) in extended condition	154
Connecting rod (14)	140
Pushrod (20)	190
Pull rod (5)	68
Connecting rod (21)	122



Connecting rod (5 in Fig. item 4)	122
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Auxiliary tool (spare part)

Adjusting sleeve (5 in Fig. item 5)		180 072 03 93
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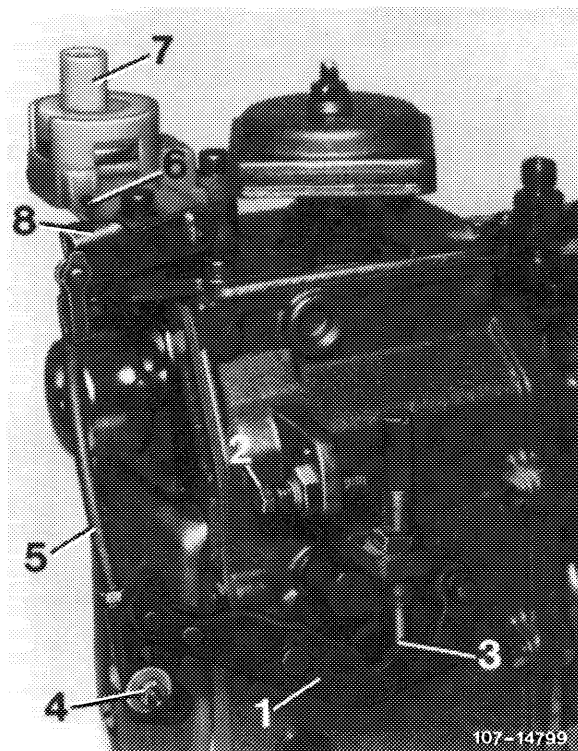
Adjustment

1 Check throttle linkage for easy operation and bends. Replace damaged parts, if any.

2 Disconnect all regulating rods.

3 Check whether regulating lever (1) of injection pump rests against idle speed stop (3).

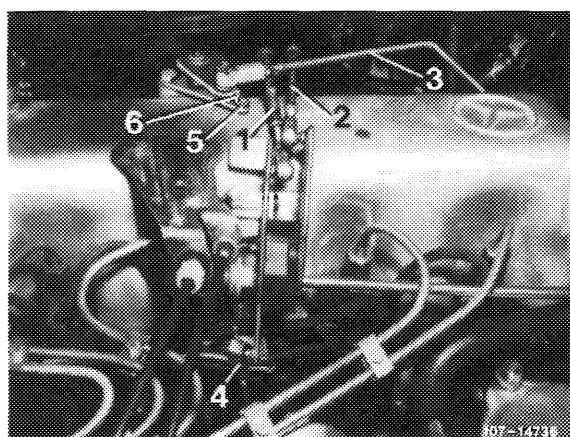
4 Check whether connecting rod (5) is correctly set. For this purpose, push regulating lever (1) to full load stop (2). Actuating lever (8) should have max. 0.5 mm play up to full load stop (6). Adjust connecting rod (5) with adjustable ball head (4), if required. Connecting rod (5) should be set to 122 mm, measured from center of ball socket to center of linkage.



- 1 Regulating lever
- 2 Full load stop
- 3 Idle speed stop
- 4 Adjustable ball head
- 5 Connecting rod
- 6 Full load stop on vacuum control valve
- 7 Vacuum control valve
- 8 Actuating lever for vacuum control valve

5 Plug-on adjusting sleeve (5).

6 Adjust free travel rod (1) in fully extended condition to 154 mm, measured from center to center of ball head and connect.



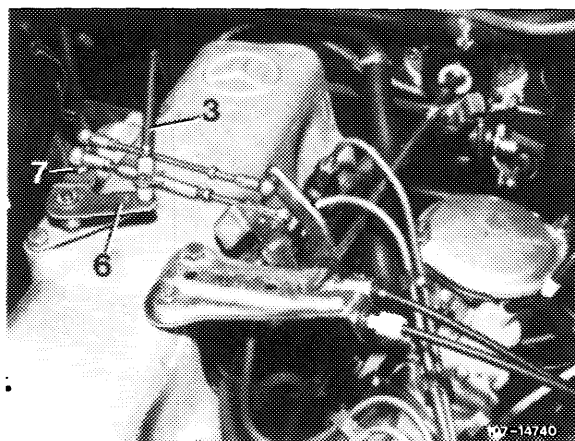
- 1 Free travel rod
- 2 Connecting rod
- 3 Control pressure rod
- 4 Pushrod
- 5 Adjusting sleeve
- 6 Regulating lever

7 Push regulating lever (1 and 6) against idle speed stop (Fig. item 3 and 6).

8 Adjust pushrod (4) in such a manner that rod can be connected free of tension (Fig. item 5).

9 Move regulating lever (6) to full load. Regulating lever (1) should also rest against full load stop (2) (Fig. item 3 and 6).

Adjust adjustable ball head (7) in slot, if required.



- 3 Control pressure rod
- 6 Regulating lever
- 7 Adjustable ball head

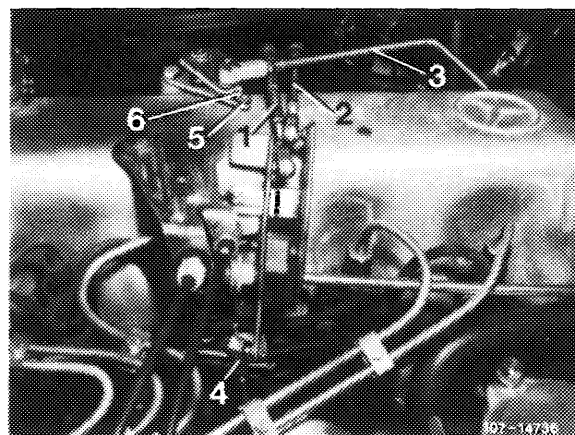
10 Adjust control pressure rod (3). Regulating lever (6) should rest against idle speed stop. Push control pressure rod carefully against idle stop on transmission, set to tension-free length, connect and secure.

Note: To facilitate assembly, make sure that trade-mark is facing in upward direction when connecting end piece.

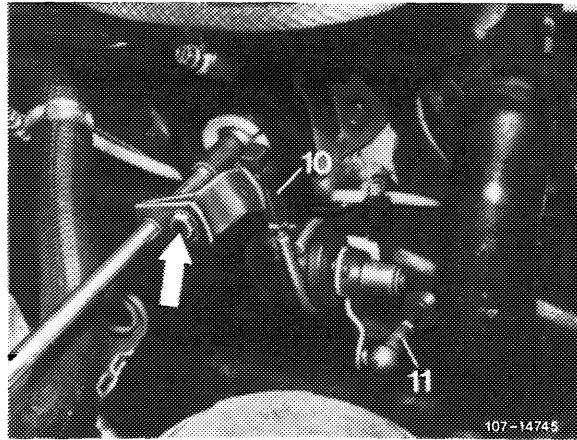
For longitudinal checkup, hold control pressure rod above test bore adjacent to bolt.

11 Remove adjusting sleeve (5).

12 Adjust connecting rod (2) to 140 mm, measured from center to center of ball head and connect.



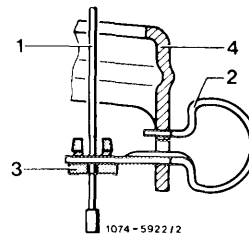
13 Check full load stop. With engine stopped, push accelerator pedal from inside vehicle up to stop on kickdown switch. Accelerator pedal and regulating lever on injection pump should rest against full load stop. Loosen adjusting screw (arrow), if required, adjust throttle linkage in such a manner that regulating lever rests against full load stop.



Attention!

If throttle linkage is not moving to full throttle, check whether the contour spring for idle speed adjuster has been correctly installed.

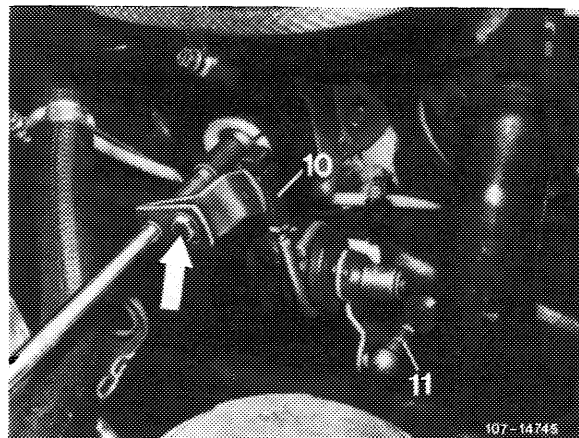
The idle speed adjuster is no longer installed starting model year 1980.



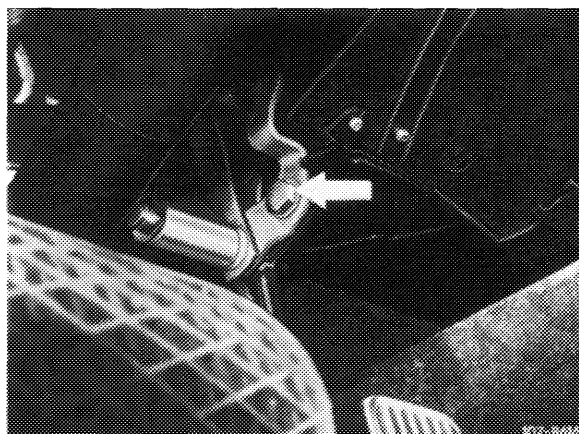
If full load or idle speed stop is not attained with this adjustment, set pull rod (10) from longitudinal regulating shaft to accelerator pedal to 68 mm, measured from center of ball socket to center of damping ring.

If the above adjustment does not attain full load or idle speed stop, set connecting rod (11) from guide lever engine compartment to accelerator pedal to specified length, measured from center to center of ball socket.

- 10 Pull rod
- 11 Connecting rod

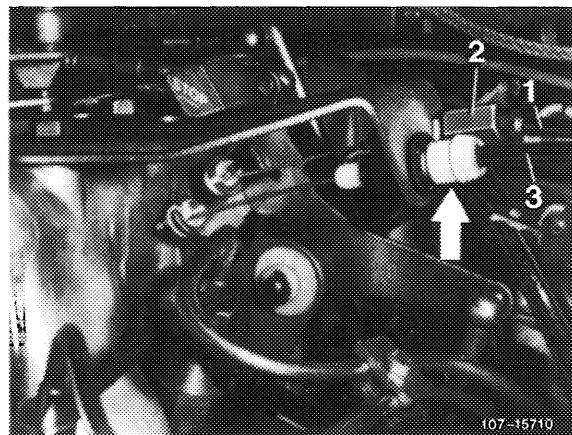


Adjust regulating lever inside vehicle, if required. For this purpose, loosen fastening screw (arrow), pull accelerator pedal slightly upward and tighten fastening screw again.

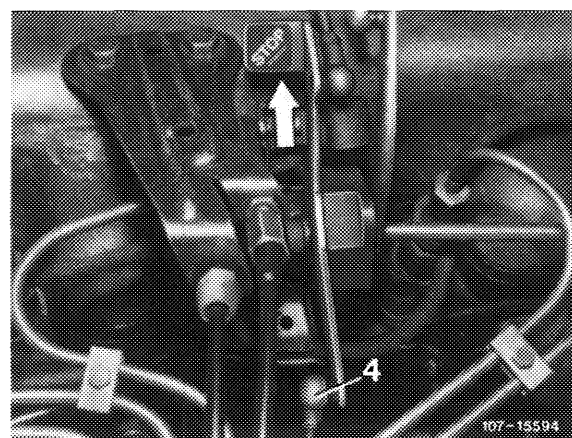


14 Adjust Bowden wire for cruise control. For this purpose, push shutoff lever up to stop. Bowden wire should rest free of tension against regulating lever.

If required, adjust Bowden wire by means of adjusting nut (arrow). Release shutoff lever (idle speed position). In this position, Bowden wire has the required play.

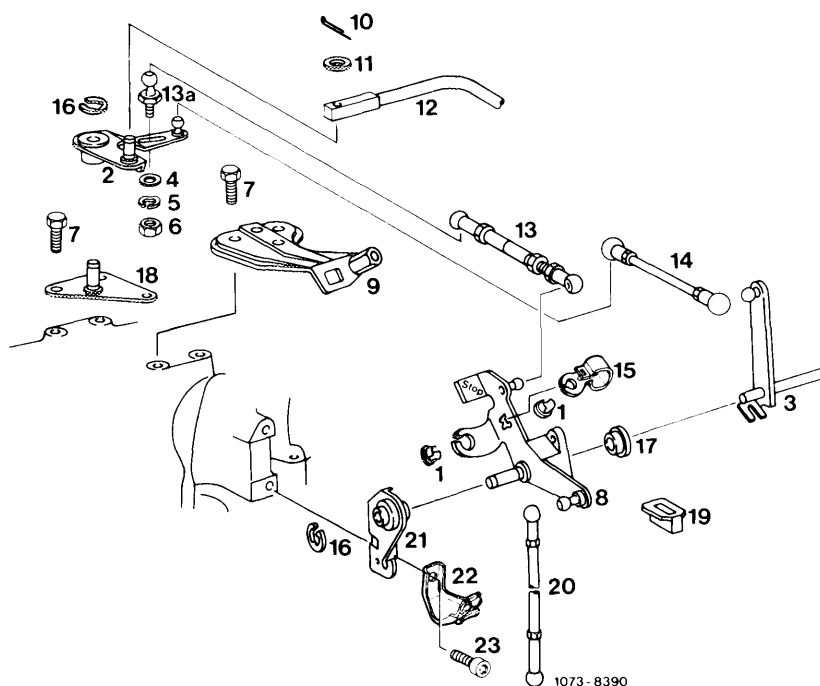


15 Check operation of emergency stop button. For this purpose, run engine at idle, push emergency stop button (arrow). Engine should stop, adjust pushrod (4), if required.

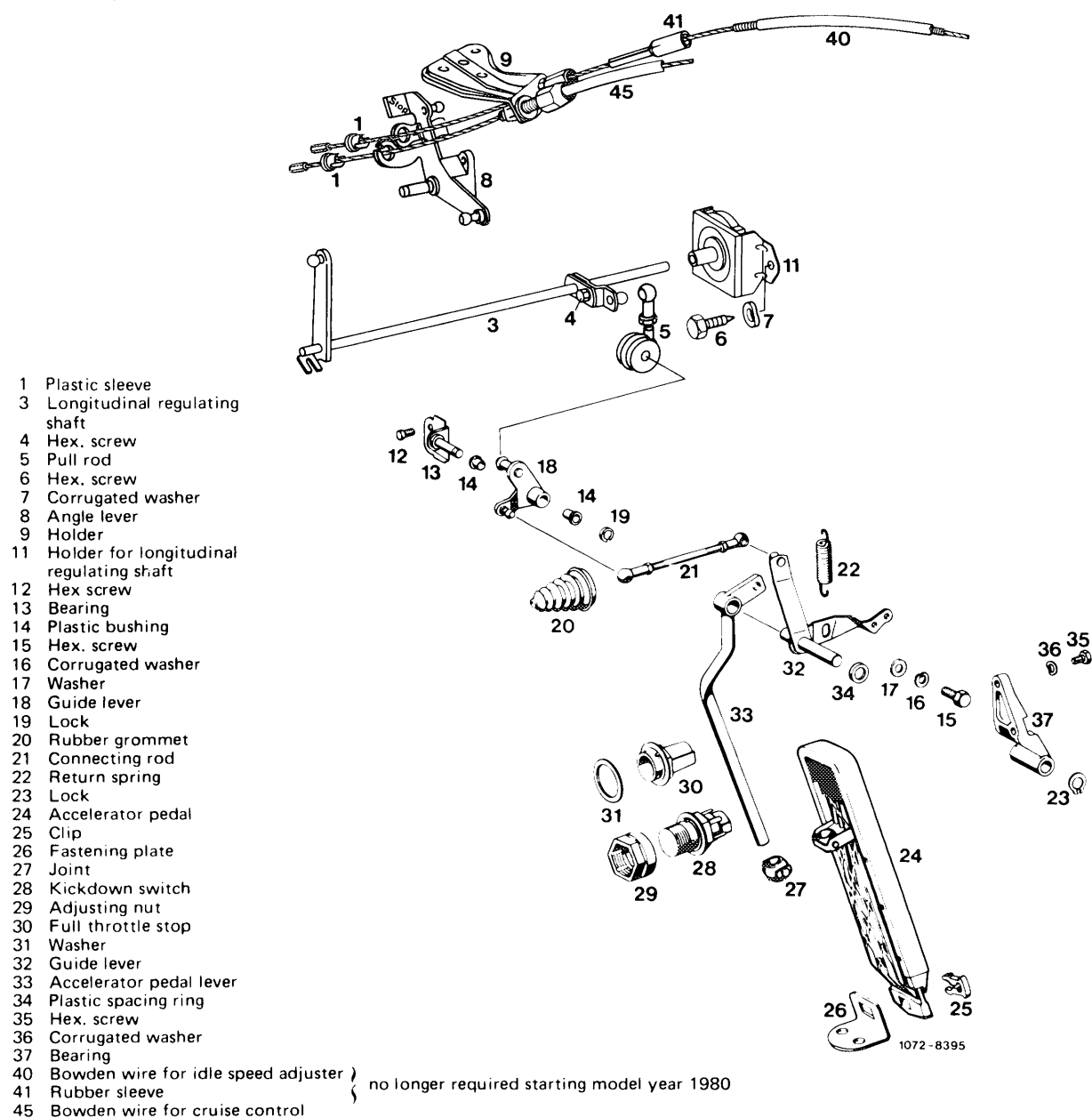


Engine regulation

- 1 Plastic sleeve
- 2 Guide lever
- 3 Longitudinal regulating shaft
- 4 Washer
- 5 Corrugated washer
- 6 Nut
- 7 Screw
- 8 Angle lever
- 9 Holder
- 10 Lock
- 11 Washer
- 12 Control pressure rod
- 13 Free travel rod
- 13a Screw-type ball head
- 14 Connecting rod
- 15 Contour spring
- 16 Lock
- 17 Plastic bushing
- 18 Holder
- 19 Plastic hub
- 20 Pushrod
- 21 Holder
- 22 Holder
- 23 Hex. socket screw



Chassis regulation



Length of regulating rods in mm

Free travel rod (63) in extended condition	154
Pull rod (65)	137
Pushrod (70)	184
Connecting rod (21 in Fig. chassis regulation)	122
Connecting rod (5 in Fig. item 4)	122
Pull rod (5 in Fig. chassis regulation)	68

Auxiliary tool (spare part)

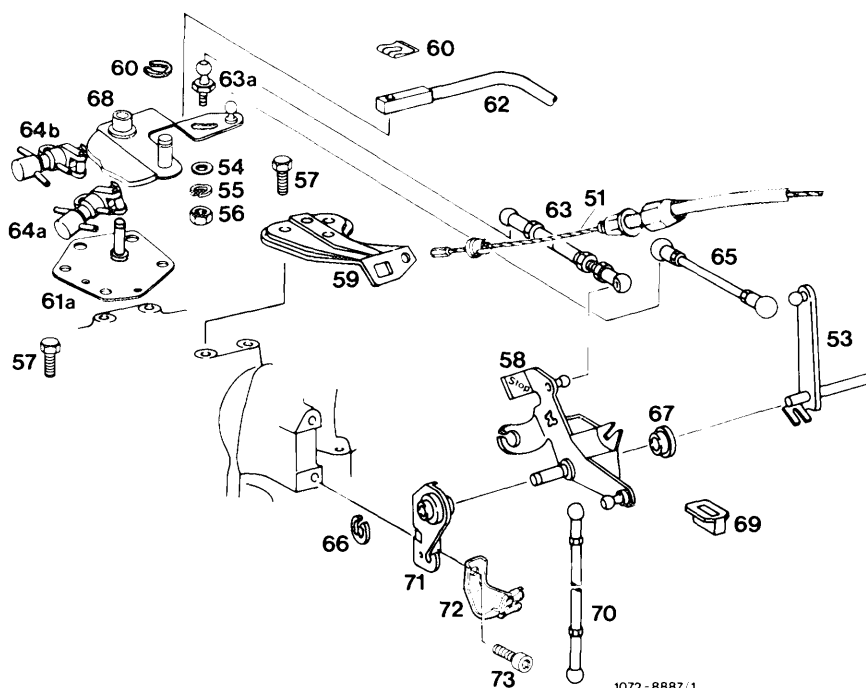
Adjusting sleeve



180 072 03 93

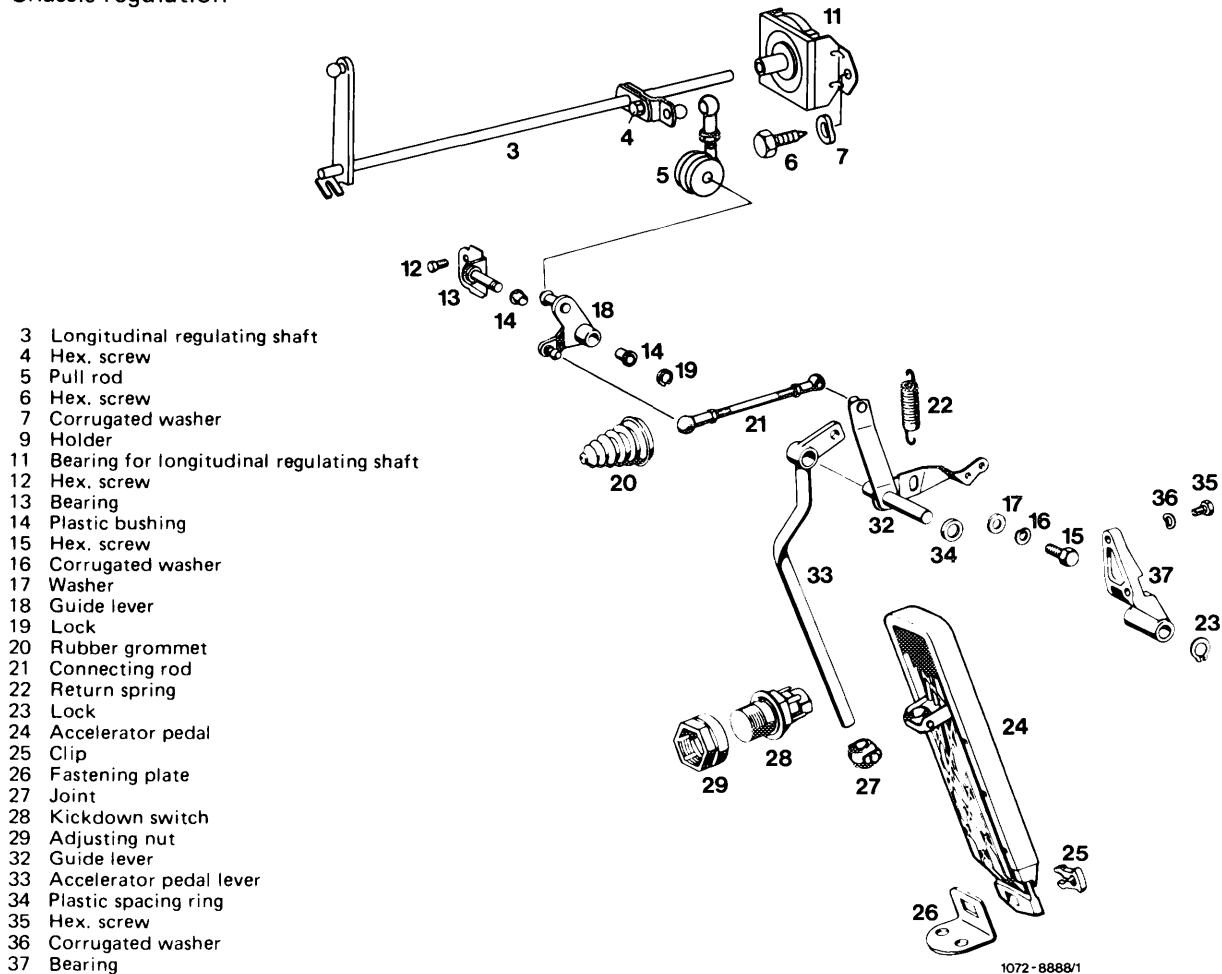
Engine regulation

- 51 Bowden wire for cruise control
- 53 Longitudinal regulating shaft
- 54 Washer
- 55 Corrugated washer
- 56 Nut
- 57 Screw
- 58 Angle lever
- 59 Holder
- 60 Lock
- 61a Holder
- 62 Control pressure rod
- 63 Free travel rod
- 63a Screw-type ball head
- 64a Switchover valve
- 64b Switchover valve
- 65 Pull rod
- 66 Lock
- 67 Plastic bushing
- 68 Guide lever
- 69 Plastic hub
- 70 Push rod
- 71 Holder
- 72 Holder
- 73 Hex. socket screw



1072-8887/1

Chassis regulation

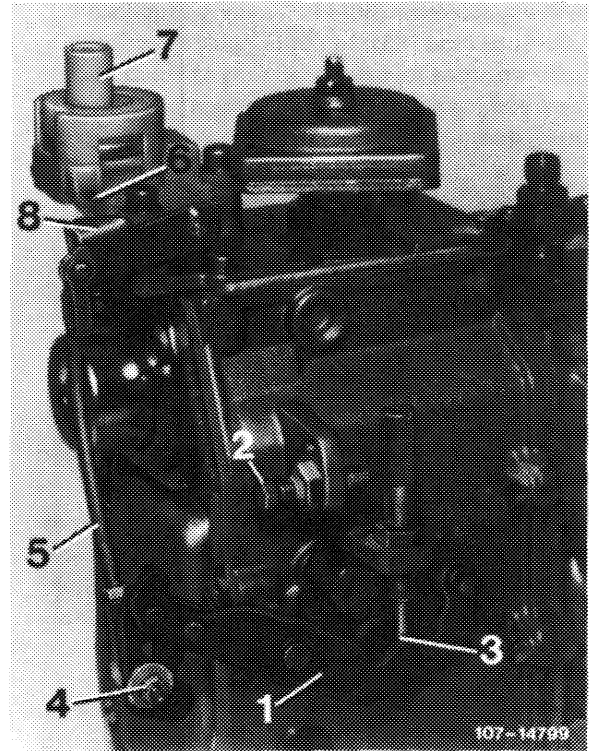


Adjustment

- 1 Check regulating linkage for easy operation and bends. Replace damaged parts, if any.
- 2 Disconnect all regulating rods.
- 3 Check whether regulating lever (1) of injection pump rests against idle speed stop (3).

4 Check whether connecting rod (5) is correctly set. For this purpose, push regulating lever (1) to full load stop (2). Actuating lever (8) should have max. 0.5 mm play up to full load stop (6). Adjust connecting rod (5) with adjustable ball head (4), if required. Connecting rod (5) should be set to 122 mm, measured from center of ball socket to center of linkage.

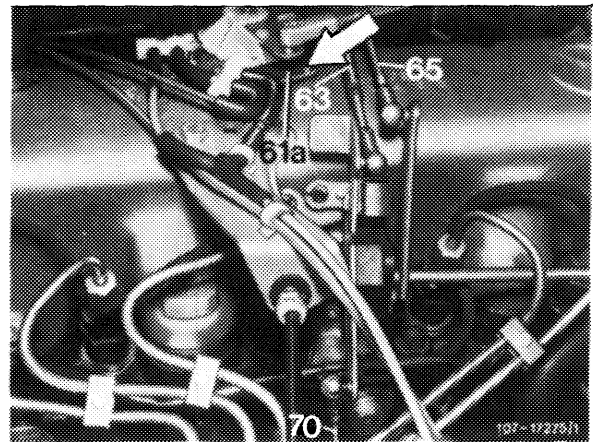
- 1 Regulating lever
- 2 Full load stop
- 3 Idle speed stop
- 4 Adjustable ball head
- 5 Connecting rod
- 6 Full load stop on vacuum control valve
- 7 Vacuum control valve
- 8 Actuating lever for vacuum control valve



5 Plug adjusting sleeve on locating pin (arrow) of holder.

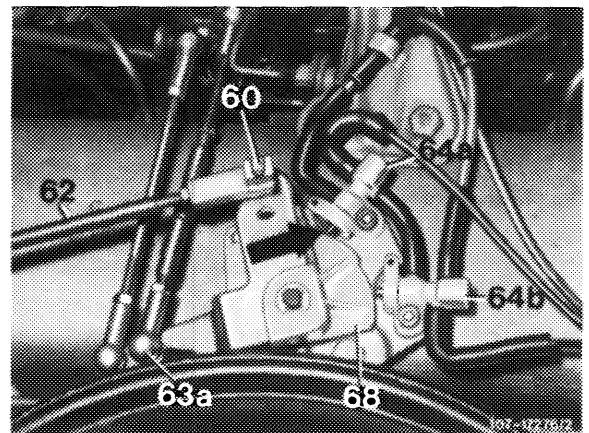
6 Set free travel rod (63) in fully extended condition to 154 mm, measured from center to center of ball head and connect.

- 63 Free travel rod
- 65 Pull rod
- 70 Pushrod

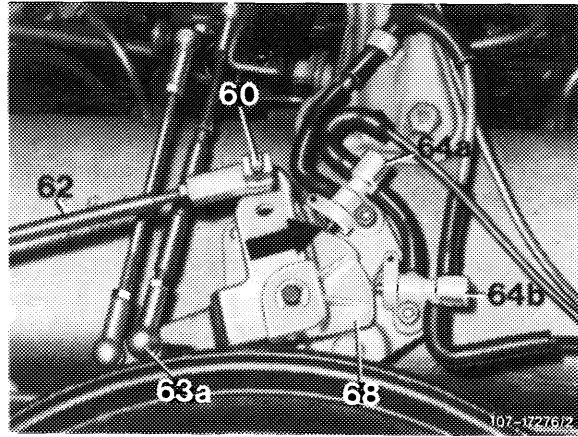


7 Adjust pushrod (70) in such a manner that max. 0.5 mm play is available between control cam lobe of guide lever (68) and link (arrow) of switchover valve (64a). Regulating lever on injection pump should rest against idle speed stop.

- 62 Control pressure rod
- 63a Adjustable ball head
- 64a Switchover valve idle speed shutoff EGR
- 64b Switchover valve full throttle shutoff EGR
- 68 Guide lever
- 60 Lock



8 Push guide lever (68) in direction of full load. Adjust ball head (63a) in slot of guide lever (68) in such a manner that guide lever rests against adjusting sleeve and regulating lever on injection pump against full load stop.



9 Adjust control pressure rod (62). Regulating lever on injection pump should rest against idle speed stop (free travel rod should be extended). Carefully push control pressure rod on idle speed stop on transmission.

10 Hold control pressure rod (62) above check bore adjacent to bolt. Adjust end piece lengthwise in such a manner that bore in end piece is in agreement with test bore.

11 Connect control pressure rod (62), tighten counter-nut and secure with lock (60).

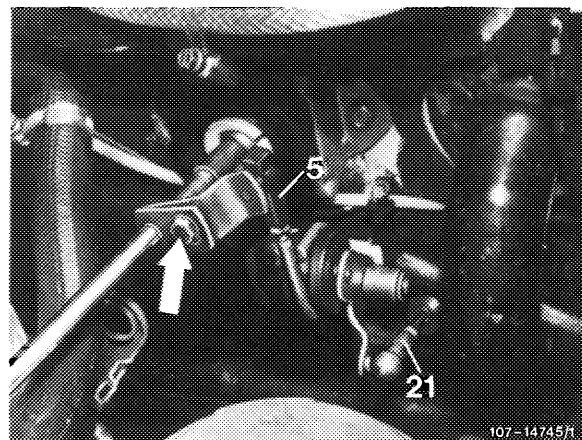
Note: When connecting end piece, trademark should face in upward direction.

12 Remove adjusting sleeve.

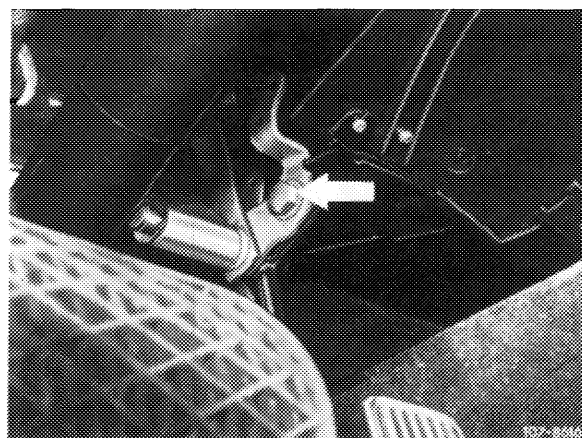
13 Adjust pull rod (65 in Fig. item 5) to 137 mm, measured from center to center of ball head and connect.

14 Check full throttle stop. With the engine stopped, push accelerator pedal from inside vehicle up to stop on kickdown switch. Accelerator pedal and regulating lever on injection pump should rest against full throttle stop. Loosen adjusting screw (arrow) if required. Adjust throttle linkage in such a manner that regulating lever rests against full throttle stop.

15 If full throttle stop is not attained with this adjustment, set pull rod (5) from longitudinal regulating shaft to accelerator pedal to 68 mm, measured from center of ball socket to center of damping ring.

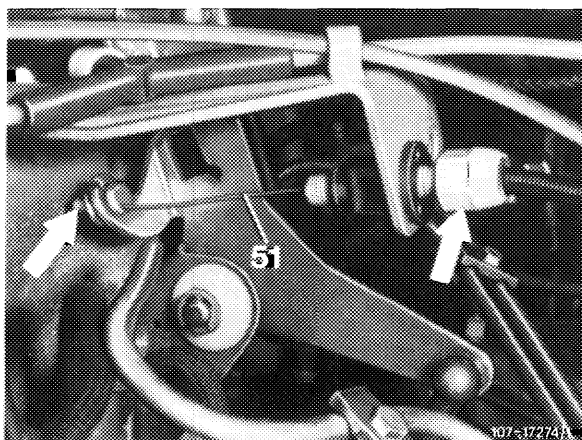


16 If the full throttle or idle speed stop is not attained with the above adjustment, set connecting rod (21) from guide lever engine compartment to accelerator pedal to 122 mm, measured from center to center of ball socket. Adjust regulating lever inside vehicle, if required. For this purpose, loosen fastening screw (arrow), pull accelerator pedal slightly up and tighten fastening screw again.



17 Set Bowden wire for cruise control. For this purpose, push shutoff lever up to stop. Bowden wire should rest free of play against regulating lever.

If required, adjust Bowden wire by means of adjusting screw (arrow). Release shutoff lever (idle speed position). In this position, Bowden wire has the required play (arrow).



51 Bowden wire for cruise control

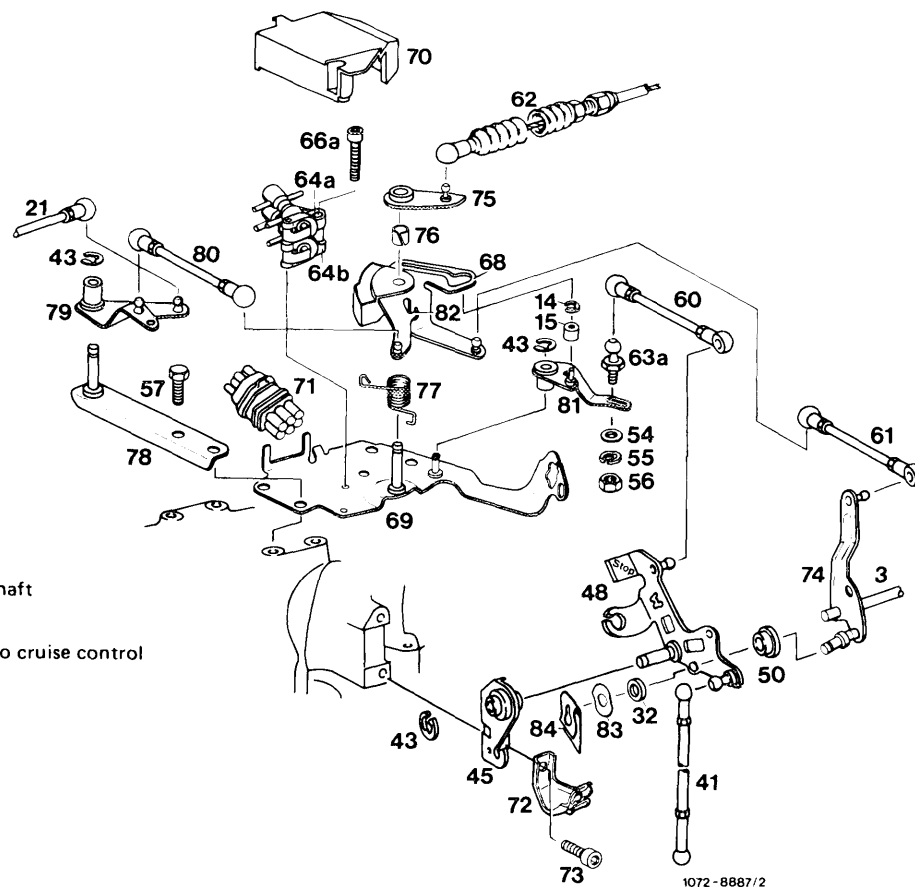
C. Model 123.1, 126.120

USA starting 1981 Federal and California version

Length of regulating rods in mm

Pushrod (60)	160
Pull rod (61)	100
Pushrod (41)	184
Pushrod (5 in Fig. chassis regulation)	222
Connecting rod (80)	196
Connecting rod (5 in Fig. item 4)	122

Engine regulation

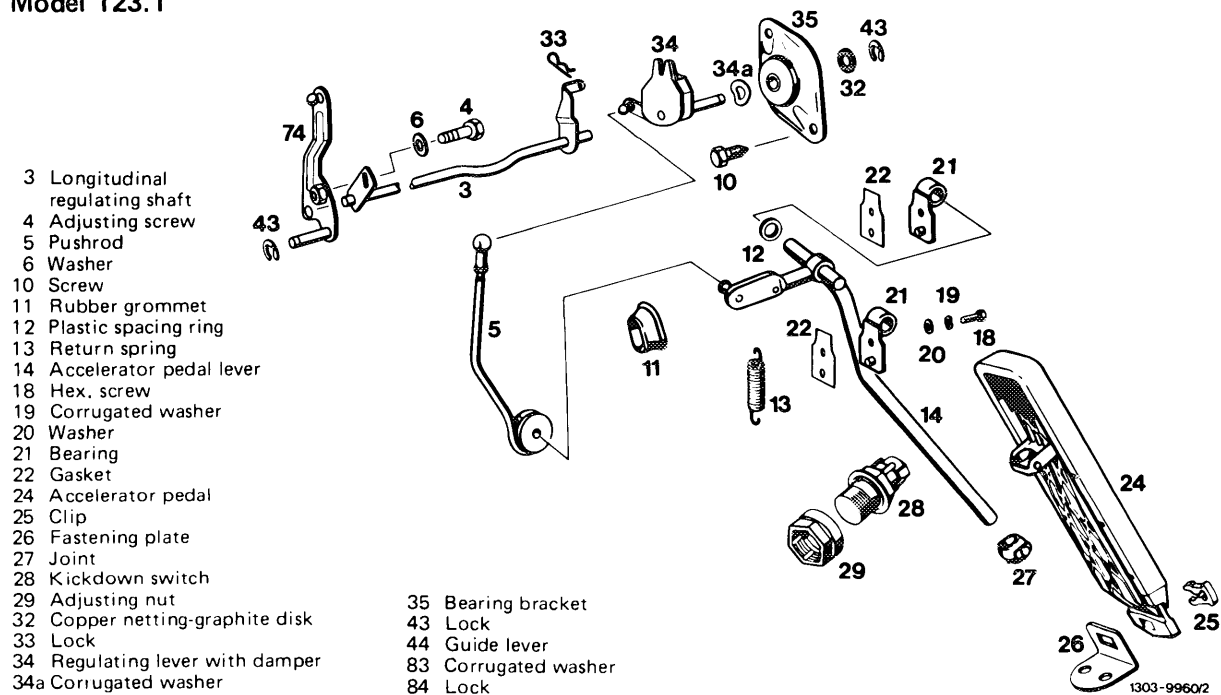


- 3 Longitudinal regulating shaft
- 14 Lock
- 15 Roller
- 21 Connecting rod for electro cruise control
- 32 Plastic spacing ring
- 41 Pushrod
- 42 Lock
- 44 Hex. screw
- 45 Bearing
- 47 Hex. socket screw
- 48 Angle lever
- 50 Plastic bushing
- 54 Washer
- 55 Spring washer
- 56 Nut
- 57 Screw
- 60 Pushrod
- 61 Pull rod
- 62 Bowden wire for automatic transmission
- 63a Adjustable ball head
- 64a Switchover valve idle speed shutoff — EGR
- 64b Switchover valve full throttle shutoff — EGR
- 66a Hex. socket screw
- 68 Guide lever
- 69 Valve plate
- 70 Cap
- 71 Central plug
- 72 Cable holder
- 73 Hex. socket screw

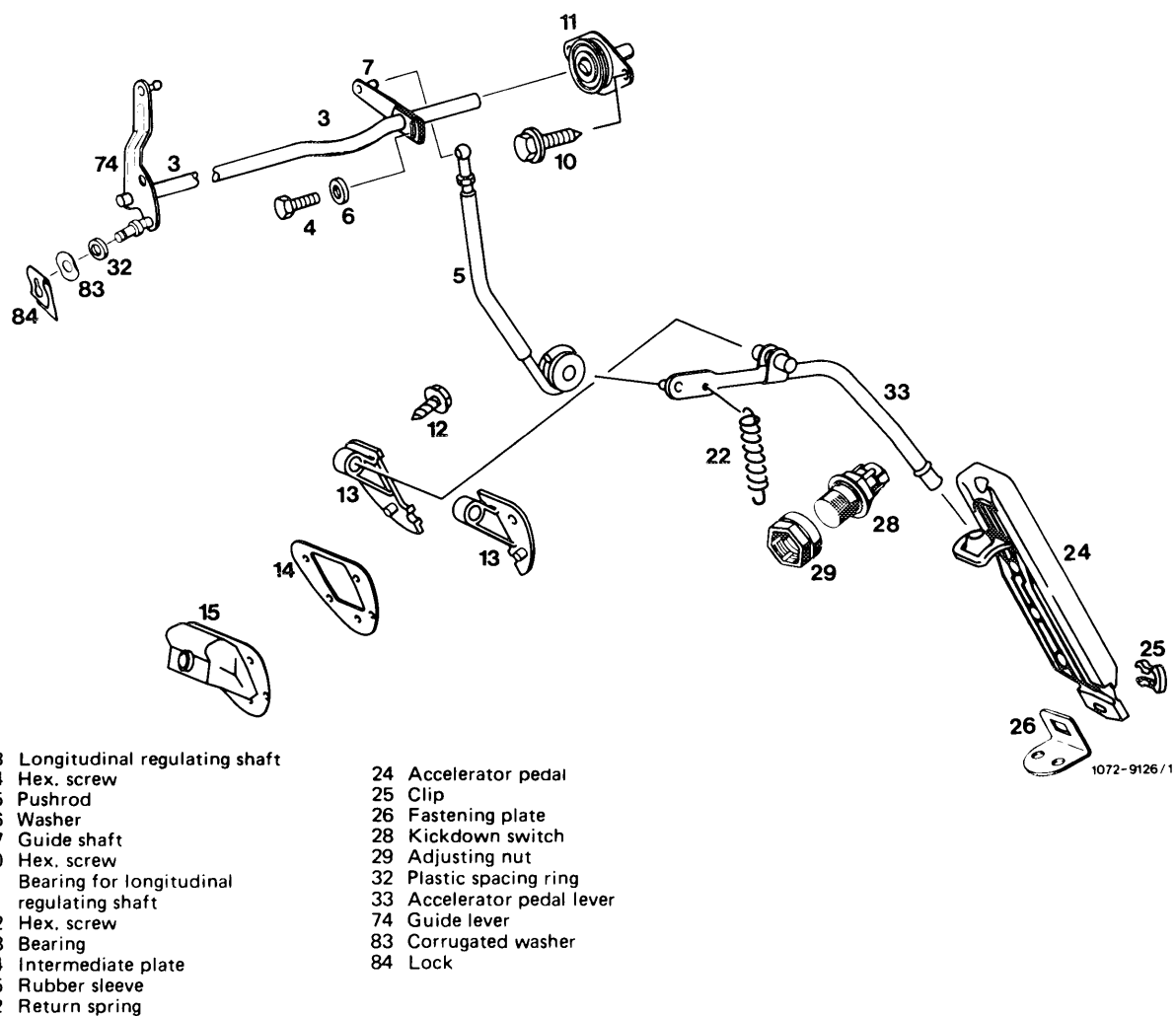
- 74 Guide lever
- 75 Drag lever
- 76 Plastic bushing
- 77 Spring
- 78 Holder
- 79 Guide lever
- 80 Connecting rod
- 81 Lever
- 82 Stop
- 83 Corrugated washer
- 84 Lock

1072 - 8887/2

Chassis regulation Model 123.1



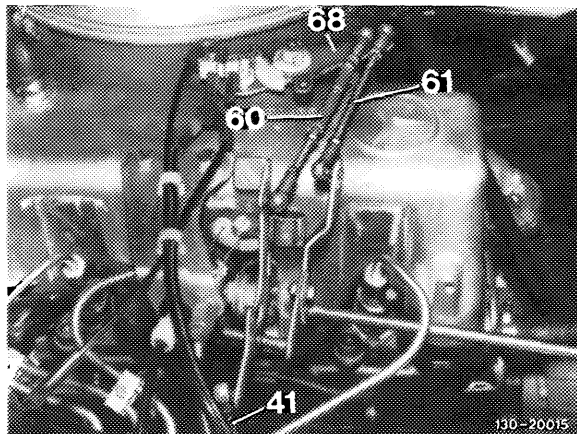
Model 126.120



Note

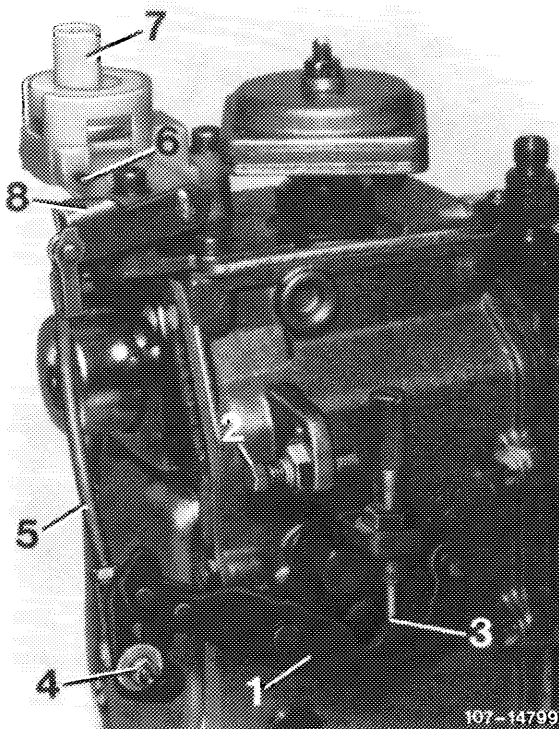
Two switchover valves (64a, 64b) are mounted on a valve plate (69) to control EGR. Connection is made by means of a central plug (71). A cap (70) is fitted to prevent dirt from settling on plastic running surface.

- 64a Switchover valve idle speed shutoff-EGR
- 64b Switchover valve full throttle shutoff-EGR
- 68 Guide lever
- 69 Valve plate
- 70 Cap
- 71 Central plug



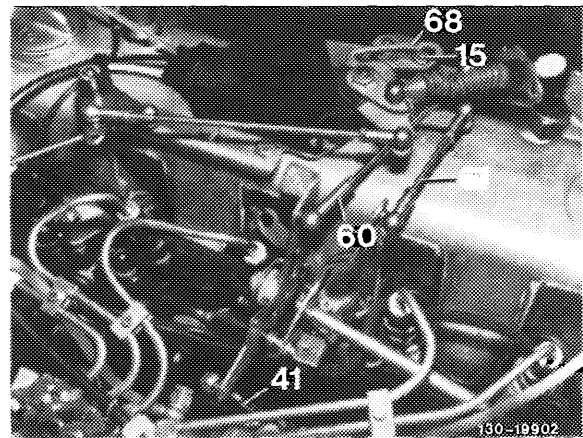
Adjustment

- 1 Check throttle linkage for easy operation and bends. Replace damaged parts.
- 2 Disconnect all regulating rods and bowden wire (62).
- 3 Check whether regulating lever (1) of injection pump rests against idle speed stop (3).
- 4 Check whether connecting rod (5) is correctly set. For this purpose, push regulating lever (1) to full throttle stop (2). Actuating lever (8) should have max. 0.5 mm play up to full throttle stop (6). Adjust connecting rod (5) with adjustable ball head (4), if required. The connecting rod (5) should be set to 122 mm, measured from center of ball socket to center of linkage.



- 1 Regulating lever
- 2 Full throttle stop
- 3 Idle speed stop
- 4 Adjustable ball head
- 5 Connecting rod
- 6 Full throttle stop on vacuum control valve
- 7 Vacuum control valve
- 8 Actuating lever for vacuum control valve

5 Set pushrod (41) to 184 mm measured from center to center of ball socket and connect.



6 Adjust guide lever (68):

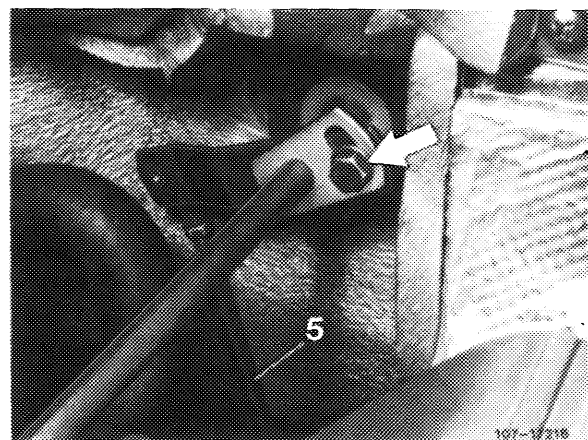
- a) Idle speed position: Set pushrod (60) in such a manner that roller (15) in guide lever (68) rests free of tension against end stop.
- b) Full throttle position: Push guide lever (68) to full throttle, roller (15) should have approx. 1 mm distance in guide lever (68).

Set adjustable ball head (63a), if required. When adjusting ball head, readjust pushrod (41). (Fig. engine regulation).

Regulating lever on injection pump should also rest against full throttle stop.

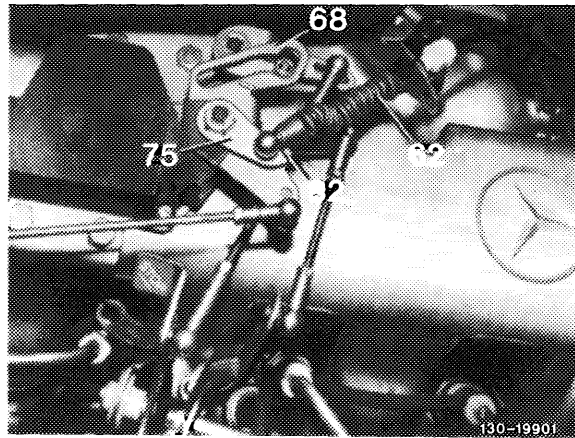
7 Check full throttle stop. With engine stopped, step on accelerator pedal from inside vehicle up to stop on kickdown switch. Regulating lever on injection pump should rest against full throttle stop. Loosen adjusting screw (arrow), if required. Set throttle linkage in such a manner that regulating lever rests against full throttle stop.

If full throttle or idle speed stop is not attained with this adjustment, set pushrod (5) from longitudinal regulating shaft to accelerator pedal to 222 mm, measured from center of ball socket to center of damping ring.



8 Set pull rod (61) to 100 mm, measured from center to center of ball socket and connect.

9 Adjust Bowden wire (62). Guide lever (68) should rest against idle speed stop and drag lever (75) against stop (82). Pull Bowden wire (62) against noticeable idle speed stop on transmission, adjust to tension-free length and connect.



10 Adjust cruise control. Check whether actuator rests against idle speed stop of cruise control. For this purpose, disconnect connecting rod (21) and push lever of actuator (4) clockwise to idle speed stop. When attaching connecting rod (21), make sure that lever of actuator is pushed away from idle speed stop by approx. 1 mm. Adjust connecting rod, if required.

