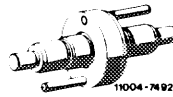


Special tool

Mounting mandrel for balancing disc



617 589 02 63 00

Conventional tool

Rotating fixture

e.g. made by Trebel, D-4030 Ratingen
type EO

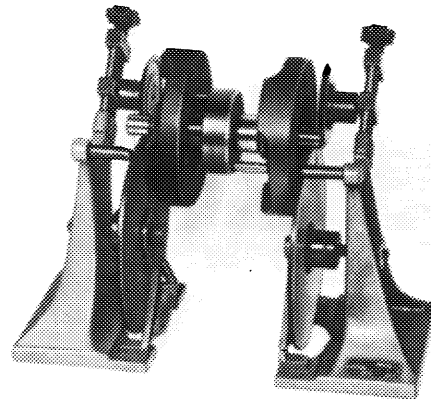
Note

The state of balance of the old balancing disc must be transferred to the new balancing disc.

Whenever possible, a broken balancing disc should be glued together with all its parts and should be statically balanced together with the new balancing disc.

Static balancing

- 1 Place new balancing disc on balancing mandrel offset by 180° in relation to old balancing disc.
- 2 Let balancing mandrel with both balancing discs swing to a stop on rotating fixture.



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3 Drill into new balancing disc until the discs will come to a stop on rotating fixture in any position without swinging back and forth.

Pay attention to location of balancing holes (Fig.).

Hole depth max. 15 mm.

