

GLK

CLASS

—
2014



Mercedes-Benz

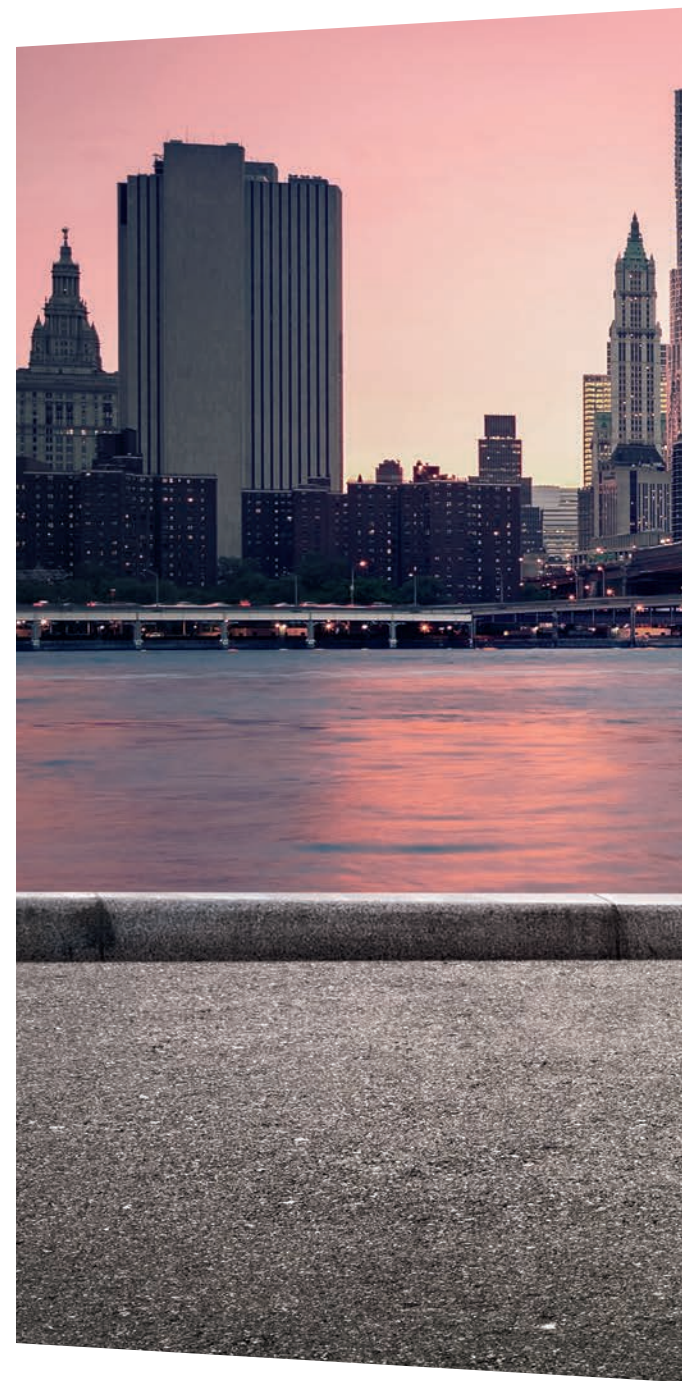


Expand your horizons. Upward.

There are some who view discovery as a destination. For those of us who view it as a journey, the horizon doesn't lie there and wait for our arrival. It continually grows to fit our fascination, and to feed it. For those who bring adventure to life, so does the GLK.

Adventure comes in an endless variety of shapes and styles. At times we look for it. Often it finds us. When it happens to find us fully prepared for it, life's challenges become its richness. Every new summit rewards us with a heightened appreciation of how we got there, and a new excitement for what's next. The engineers charged with creating a Mercedes-Benz SUV brave Arctic frosts and Saharan heat not to prove their own strength, but to develop the extraordinary capabilities that you'll count on wherever you drive it. And while they're testing its character in extremes that they hope you'll never experience, they never lose sight of their vehicle's true mission: To make every journey

more rewarding for you and for your passengers. And to safely bring all of you home again. The rigorous regimen that created the GLK-Class is precisely why it feels so at ease in everyday life. More than a million miles of testing, in some of the most inhospitable areas of the globe, helped create the refinement you feel in a drive across town. The thousands of hours spent in crash halls, in wind tunnels and on test tracks can reveal themselves in a matter of life-affirming milliseconds. And the generations of craftsmanship deep within each detail rise to every surface you touch. Each 2014 GLK leaves the factory with an adventurous soul all its own—and a place just for yours.





GLK 350 shown on cover with optional Iridium Silver metallic paint, PARKTRONIC, and Lighting, Premium 1 and Sport Packages. GLK 250 BlueTEC shown above with Polar White paint and optional PARKTRONIC.

Up for anything, yet down to earth.

Rigid standards have never kept fun-loving spirits from thriving at Mercedes-Benz. So it's no surprise that the GLK's taut, muscular shape is a direct reflection of the power and agility within. Its upright design attests to its upstanding reputation for courageous and dependable performance. Yet its flexible cabin imparts an easygoing elegance, from its artful details to its innovative luxuries. And with class-leading safety—as well as powertrains that are equal parts responsive and responsible—the GLK is both respectful of nature, and protective by its own nature. Upright? Surely. But it's also 180 degrees from uptight.

GLK 250 BlueTEC



Standard 19" wheels fill its flared wheel arches in a promise of sporty handling that's fulfilled by its 4MATIC® all-wheel drive and AGILITY CONTROL® suspension. Its bold grille, expressive headlamps and intriguing LED taillamps foretell the advanced technology within. Its richly finished cabin asserts that even a compact SUV can be generous with versatile space, premium features and exquisitely finished wood trim. And its BlueTEC clean-diesel engine¹ combines two best-in-class benefits: the smooth, powerful response of 369 lb-ft of torque, and highway fuel-efficiency of up to 33 mpg.²

GLK 350



There are sports cars that can't keep up with the 6.4-second 0–60 acceleration³ delivered by the 302-hp V-6 in the GLK 350. Even sport sedans envy its standard 19" wheels, 4-wheel multilink AGILITY CONTROL suspension, and the choice of sporty rear-wheel drive or nimble 4MATIC all-wheel drive.⁴ Luxury sedans may admire its impeccably crafted cabin, but they can't match its 54.7 cu ft of maximum cargo room. And other SUVs? They might take years to offer all its safety innovations. What makes a GLK 350 such an ideal fit is all the ideas that Mercedes-Benz has already fit into it.





GLK350 shown with Mars Red paint, and optional KEYLESS-GO, PARKTRONIC, and Lighting, Premium 1 and Sport Packages. Please see endnotes on back cover.



GLK350 shown with optional Diamond Silver metallic paint, and Lighting, Premium 1 and Sport Packages. Please see endnotes on back cover.



Off the beaten path, and always on its mark.

It shares its heredity with legendary SUVs and iconic sports cars. Its heritage is built from pioneers, patents and progress. The confidence and passion behind the GLK are exactly what you feel behind the wheel.

The advanced gasoline V-6 and BlueTEC clean diesel twin-turbo 4-cylinder¹ engines offered in the GLK-Class may take different routes to achieving their quick response and enduring benefits, but they share a core philosophy. A Mercedes-Benz engine should not just propel its vehicle, it should move the entire industry forward. Both GLK powerplants feature four valves per cylinder and Direct Injection—two technologies pioneered by Mercedes-Benz engineers decades ago, and freshly advanced for a new generation of performance that's as redline-loving as it is green-minded. It's why every GLK offers certified ultralow emissions, even in the most stringent of the 50 states.

The gas-powered V-6 in the GLK 350 features rapid-multispark ignition that can fire each spark plug up to four times in a millisecond. A new ECO Start/Stop feature shuts off the V-6 while you wait at traffic lights. As soon as you lift off the brake, it instantly restarts, so you can be on your way to achieving up to 25 highway mpg.² The BlueTEC clean diesel uses no spark plugs at all, but progressively employs a fast-acting small turbocharger at lower rpm and a larger, more powerful turbo as revs increase—for impressive power and torque at any speed, along with best-in-class


fuel economy of 24/33 mpg city/highway.² The versatile 7-speed automatic offers Sport and ECO modes, and continually adapts its shift points to your current driving style. Its elegant electronic selector and shift paddles let you control all gear changes without taking a hand from the 3-spoke steering wheel.

On any road, in any season, the confidence of 4MATIC[®] all-wheel drive is standard on the GLK 250 BlueTEC and a GLK 350 option. Lightweight, nimble and remarkably efficient, 4MATIC sends 55% of the engine's torque to the rear wheels, to help preserve the sporty balance that makes a GLK more fun in the sun, and more reassuring in rain and snow.⁴

Versatile AGILITY CONTROL[®] lets the 4-wheel multilink suspension read the road through the vertical movement of each wheel. It then instantly adapts the shock absorbers to offer more precise control in corners and subdued, silky ride comfort on rough or uneven roads.

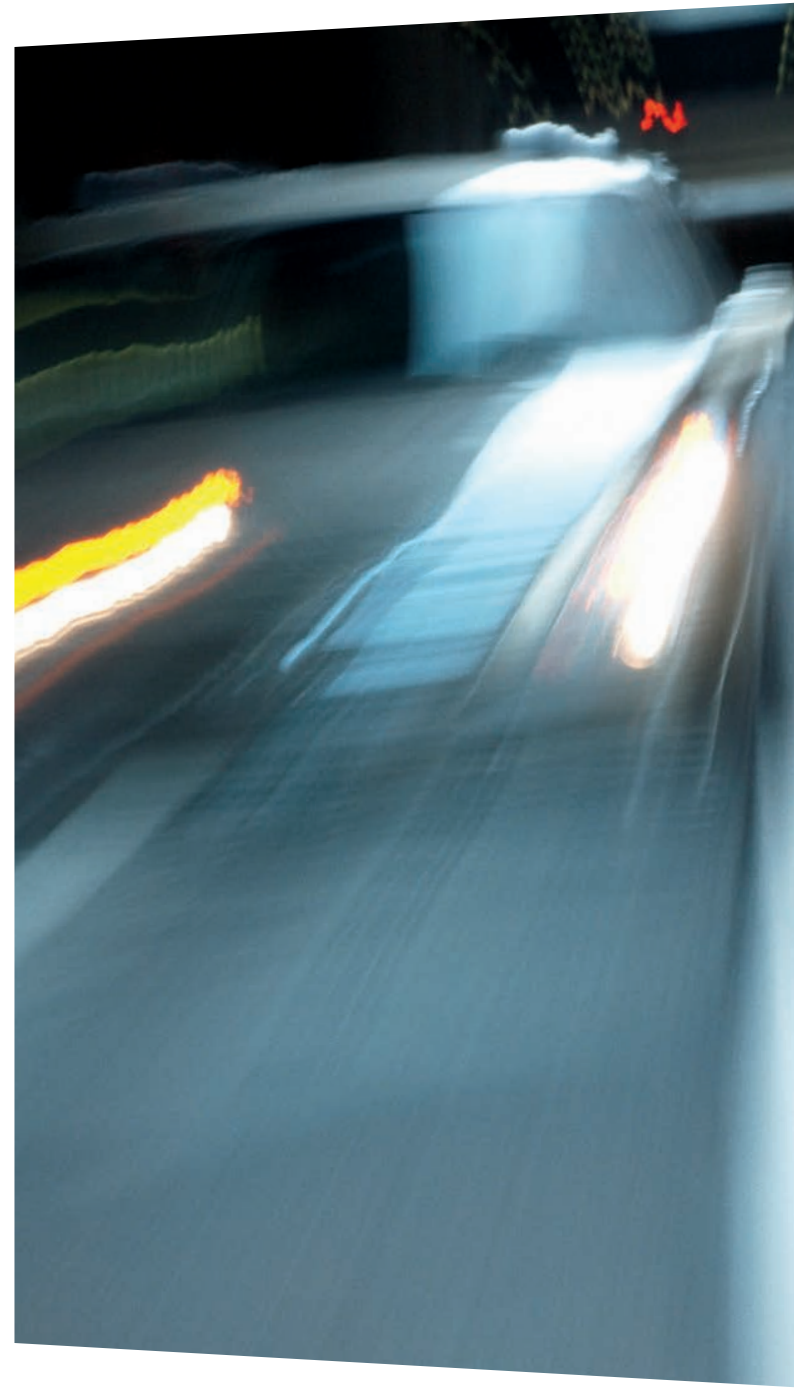
Standard 19" alloy wheels are big on style as well as size. Equipped with runflat tires,⁵ the GLK 250 BlueTEC also offers two optional 19" wheel designs in the Sport and Appearance Packages. For the GLK 350, the two packages include even more aggressive 20" wheels.





*Decades of leadership
are what's behind you.*

For more than 60 years, Mercedes-Benz safety engineers have been focused on the future. With countless breakthroughs from the first crumple zone to the newest driver assistance systems, they've predicted numerous safety standards that all automobiles have come to follow. More importantly, every pioneering innovation they introduce to the world serves to better protect your future—even the part that's mere milliseconds in front of you. Perhaps no one has done more to change the course of automotive history—or help preserve the course of your own.





GLK350 shown with optional Obsidian
Black metallic paint, and Lighting,
Premium 1 and Sport Packages.
Please see endnotes on back cover.

Foresight with fortitude.

Far more than a list of groundbreaking safety innovations, a Mercedes-Benz is engineered as an integrated system that's designed to help you detect, avoid and survive a collision like no other SUV.

Pioneers of accident avoidance.

First introduced by Mercedes-Benz, two systems to help you avoid potential collisions have since been adopted by virtually every automaker. The Electronic Stability Program (ESP®) monitors the car's response to driving inputs such as steering and braking, and responds when needed to help keep the car on course.⁴ Brake Assist (BAS®) can instantly maximize braking pressure if it detects an emergency braking situation—potentially shortening your overall stopping distance.⁶

Brakes that boost confidence and comfort.

The 4-wheel disc brakes integrate technology to help make driving more reassuring and relaxing. If you lift off the accelerator quickly, Predictive Brake Priming sets the pads closer to the discs for quicker response when you apply the brakes. In the rain, Automatic Brake Drying periodically applies the brakes just enough to sweep away water buildup on the discs. During uphill starts, Hill-Start Assist helps to prevent unwanted rollback. And a clever brake HOLD feature lets you keep the brakes applied without your foot on the pedal, a convenience that can make waiting in traffic or at a long stoplight less stressful.⁶

Reassuring reinforcement.

Approximately 70% of the GLK body structure is made of high-strength and ultra-high-strength steel. Its advanced crumple zones are tailored to the unique needs of an SUV, including its height relative to other vehicles and its rear cargo-area design. The reinforced passenger compartment is designed to help divert impact energy over, under and around the cabin.

Top-rated safety by industry experts.

While Mercedes-Benz safety engineers have subjected both virtual and actual vehicles to an elaborate regimen of crash testing, it's also been tested and acclaimed by the experts at the Insurance Institute for Highway Safety. In fact, the IIHS has named the GLK-Class a "Top Safety Pick" for three years running—in 2011, 2012, and most recently for 2013.⁷

A network of advanced restraints.

Nine standard air bags offer 11-way protection.⁸ Pelvic air bags and side-impact air bags are provided for each front seat, along with a driver's knee bag. Side curtain air bags add protection at all four outboard seating positions. In a collision exceeding a preset threshold, Emergency Tensioning Devices (ETDs) help to remove slack from the front and rear outboard seat belts, while belt force limiters help reduce peak loads on the occupants. In a sufficiently severe rear impact, NECK-PRO® active front head restraints move forward and slightly upward to help reduce whiplash-type injuries.

Help when you need it most.

The standard Mercedes-Benz mbrace® system⁹ can automatically place a call for help if an air bag or ETD is activated, even if you cannot. It can even transmit the location of the vehicle and other helpful information. After such a collision, a GLK also automatically switches on its emergency flashers, unlocks its doors and turns on some interior lights, to assist rescuers.

Courtesy, coming and going.

When walking up to your GLK in the dark, its Locator Lighting feature can help make your approach feel more welcoming and secure. Its cabin and some exterior lights are automatically illuminated when you unlock the doors with the SmartKey remote. After you exit, it can extend the same courtesy. Night Security Illumination can keep the exterior lights on for a preset interval after you close the doors, to help light a path for you when you park in a dark area.

Brighter by day, and by night.

Bright white LED Daytime Running Lamps help make your presence more apparent to other drivers. LED taillamps feature 3-dimensional fiber optics, and LED brake lamps and turn signals.

With the optional Lighting Package, Bi-Xenon headlamps generate light that's perceived more like natural daylight than halogen lamps. The package also includes Active Curve Illumination and Adaptive Highbeam Assist—two systems that continuously vary the angle and beam pattern of the headlamps, to maximize illumination of corners and straightaways without creating glare for other drivers.



A watchful eye to remind you when it's time for a rest.

By continually monitoring a variety of driving behaviors, ATTENTION ASSIST® is a Mercedes-Benz innovation that can alert you if it detects signs of drowsiness on long trips. More than 70 variables are measured, starting in the first minutes of each drive, to establish a pattern and determine the warning thresholds accordingly.¹⁰

A preview of what's behind you.

For added safety when backing up, an optional rear view camera shows a live view of the area behind your GLK on the large central in-dash screen.¹¹



Mindful assistance on multi-lane roadways.

Optional Blind Spot Assist can alert you to some unseen vehicles in the adjacent lane by illuminating an icon in either side mirror.¹³ Optional Lane Keeping Assist can warn you of unintended drifting across visible lane markings by vibrating the steering wheel.¹⁰

Leadership in trailer towing.

Every GLK can tow up to 3,500 lbs when equipped with the optional trailer hitch.¹² Standard Trailer Stability Assist uses the sensors for ESP to monitor for trailer sway, or oscillations, when towing. The system then intervenes by using the GLK's front brakes to help stabilize the vehicle and trailer.

GLK350 shown with optional Lunar Blue metallic paint, KEYLESS-GO, PARKTRONIC, and Lighting, Premium 1 and Sport Packages. Please see endnotes on back cover.



GLK350 shown with Sahara Beige/Mocha interior, Burl Walnut wood trim, and optional heated front seats, PARKTRONIC, and Lane Tracking, Leather, Multimedia and Premium 1 Packages. Please see endnotes on back cover.

Outward mobility.

There's a reason the GLK has such a large windshield: Mercedes-Benz engineers want you to enjoy what's next. The same goes for the dashboard below it. Undeniably a treat for the eyes, it's also a vision of futuristic technology that reaches out to your senses of logic, intuition and well-being. An elegant central controller on the console and two vivid color screens bring you a world of entertainment, navigation, and even Internet-based features to help you go virtually anywhere more easily. Controls on the steering wheel place many functions even closer at hand. Or go hands-free, with Bluetooth® calling and wireless music streaming, available voice control that can learn how you talk, or even an option that parks the GLK for you. Because even going backward, the GLK thinks ahead.

Easy on the eyes, the hands and the mind.

The Nappa leather-wrapped multifunction steering wheel and the console-mounted central controller unify all your options in entertainment, navigation, information and personalized vehicle settings. Crisp gauges and a pair of color screens—a standard 5.8" central display and an illustrated multifunction readout within the speedometer, are ideally aligned at the same height and focal distance. There's no need to stretch for a touch screen, nor to wipe fingerprints from one. Standard Bluetooth lets you make hands-free calls or stream music wirelessly.¹⁴

Endlessly entertaining, seamlessly in tune.

The GLK's standard audio system lets you tune in HD Radio™ stations, or bring your own music on CD or via the USB audio port. An array of options let you expand your playlist to near-infinity: A Media Interface integrates your iPod® or MP3 device with the GLK's displays and controls.¹⁵ SiriusXM Radio offers nationwide programming and six months of service.¹⁶ The harman/kardon LOGIC7® system outputs 450 watts of surround sound. And the Multimedia Package adds 10GB of in-dash hard-drive space for storing your music files, an in-dash SD card reader, and Dolby® Digital 5.1 sound.

Explore the country, access the Internet.

The Multimedia Package also adds the COMAND® system, including navigation¹⁷ with a 7" screen, a fast 80GB hard drive, and 3D maps with building profiles. Its voice control system lets you operate many features by speaking in your everyday voice, so entering a street address is as easy as saying it like you'd read it on an envelope. Six months of SiriusXM Traffic and Weather are included.¹⁶ The Cloud-based apps of Mercedes-Benz mbrace2™ bring the Internet to your dash, so you can easily search destinations from your car, computer or smartphone, and be on your way with a few clicks.⁹

Express departure, impressive arrival.

Innovative options help make every move smoother. KEYLESS-GO® lets you unlock and drive your GLK without taking the key from your pocket. A power liftgate eases loading and unloading. Active Parking Assist measures open parking spaces for fit as you drive by, and can expertly back the GLK into your chosen spot—hands-free. In low-speed maneuvers, PARKTRONIC helps alert you to nearby obstacles via audiovisual indicators in the cabin. And when you're backing up, a rear view camera can display what's behind you on the in-dash color screen.¹¹





GLK 350 shown with Sahara Beige/Mocha interior, Burl Walnut wood trim, and optional heated front seats, PARKTRONIC, and Leather, Multimedia and Premium 1 Packages. Please see endnotes on back cover.

An inner sanctuary, with an outgoing spirit.

What sets a luxury SUV apart from a luxury sedan is, of course, its adaptability. The way a GLK balances serene comfort with spontaneous capability makes it a Mercedes-Benz. It fits you like it's custom-tailored, yet it flexes and stretches to handle your most vigorous activities in stride. It's impeccably crafted—with hand-fitted upholstery, broad expanses of hand-polished wood trim, and artful details rendered in brushed aluminum. It's thoughtfully furnished—with power front seats, a driver-seat memory, and a team of virtual valets that adapt the wipers to the rainfall, activate the headlamps in darkness, and scour dust and pollen from the cabin air. And it's thoroughly accommodating—of your impulsive side, with split rear seats that fold flat in a single motion—and of your indulgent side, with such luxurious options as an expansive glass Panorama roof and a new heated steering wheel. Despite its compact, efficient size, you can get a lot into a GLK. Because it's a Mercedes-Benz, you'll get even more out of it.

First-class luxury, lasting support.

Whether you're dashing across town, driving cross-country, or decompressing from a day at the office, the front seats offer comfort that's both immediate and long-lasting. The 14-way power driver seat includes 4-way power lumbar support, plus a 3-position memory that lets you store the position of the seat, power steering column and side mirrors. An 8-way power front passenger seat is standard, while the Leather Package upgrades it to match the driver seat, and bestows both seats with multi-adjustable luxury head restraints. Heated front seats, as well as a heated steering wheel, are indulgent options that will quickly feel like necessities.

Second-row comfort, one-touch folding.

Generous room, a folding center armrest and large windows help rear-seat passengers enjoy the GLK's refined ride. For up to 54.7 cu ft of cargo space, the 60/40-split seatbacks fold flat in a single motion, with no need to flip the cushions or remove the head restraints.¹⁹ The liftgate opens virtually flush with the carpeted cargo floor for easier loading and unloading, as a chrome load-sill plate helps protect the rear bumper. A 12-volt power port, side parcel net and retractable cargo cover are standard, while the Premium 1 Package adds a household-type 115-volt AC power outlet and a power liftgate you can open or close with the SmartKey remote.



Micron filtration, super-sized sunroof.

The dual-zone automatic climate control offers precisely tailored comfort year-round. It filters dust and pollen as tiny as 0.0002" from the air. A sensor that monitors the angle and intensity of sunlight, along with dual rear-cabin air vents, help maintain more consistent comfort throughout the cabin. The optional Panorama roof lets all five passengers enjoy the sun and stars under a vast expanse of heat-rejecting tinted glass. The power front section tilts up or slides open, with a one-touch express-open/close feature via the interior switch or from outside, using the SmartKey remote. A power internal screen lets you enjoy the shade, too.

Style and substance, inside and out.

Precisely top-stitched upholstery is fitted by hand to each seat. The standard MB-Tex is legendary for its lush feel and lasting quality, or treat yourself to the even richer refinement of the Leather Package. Sustainably forested wood trim—both the standard Burl Walnut or newly available Black Ash—is hand-polished to a radiant glow. To preserve its grain, the roltop wood console cover is laser-cut from a single sheet. Optional running boards ease your step with grippy rubber dots, while pleasing the eye with their brushed aluminum finish. The Sport and Appearance Packages also add a brushed aluminum finish to the standard roof rails.



Your world, your way.

It's more than your car. It's your life, on the go.

Where will you go next? Whether you're meeting friends, picking up the kids, or just out and about, Mercedes-Benz mbrace[®] can make any trip easier, more productive and more enjoyable.⁹ mbrace2[™] connects you and your car with the devices you already rely upon to get around—your smartphone and computer. It also brings the Internet and an ever-growing array of useful apps to your car, so you can use familiar services like Google Maps[™] and Yelp to start navigating with just a few clicks. Friends can send their location to your car with just a text message. You can lock your car's doors, flash its lights, or find it in a parking lot—all from your smartphone. When your teenager takes the wheel, mbrace2 can deliver peace of mind via your computer. It can bring the assistance of live experts right to your car—from last-minute theater tickets to help in an emergency. And it can all be updated remotely, over the air. So wherever the world goes, mbrace will keep making it yours.



From your car.

With Cloud-based apps, mbrace2 brings the Internet into your Mercedes-Benz. Using the available COMAND[®] system, you can find friends from their Facebook check-ins, search for restaurants on Yelp, or use Google Maps, Local Search and Street View. Instead of entering an address, you can start navigating with just a few clicks. New apps let you check the weather, view traffic cams, find and book a hotel room, and even keep an eye on the stock market. And three buttons in your car can connect you to emergency services, our 24-hour Customer Assistance Center, our Roadside Assistance,¹⁹ or our mbrace PLUS Concierge.

From your smartphone.

The mbrace Mobile Application for iPhone[®] and Android[™] phones lets you send addresses directly to your navigation system, locate your car, lock or unlock its doors, flash its lights, or monitor it when you valet-park. With just a touch, you can find a dealer, and contact Roadside Assistance, Concierge services or Mercedes-Benz Financial Services. Drive2Friend[™] lets someone upload their location directly to your navigation system, simply by responding to a text message that you send them. New enhancements to the app also let you monitor the Curfew Minder, activate and deactivate mbrace features, and receive push notifications.²⁰

From your computer.

You can send addresses—or even exact routes—to your car's navigation system in a number of ways: From the Send2Benz[™] website. From Google Maps, via Search & Send[™] and Route2Benz. And with a browser toolbar widget that lets you highlight any address on your screen and send it with just two clicks. For added peace of mind when your kids use the car, mbrace can alert you if they drive faster, farther or later than you prefer. Your car can even send a monthly Vehicle Health Report on its service needs, right to your email inbox. And you'll find a world of support at the mbrace website, accessible through MBUSA.com/mbrace.



mbrace2

For more information and a complete list of mbrace services, visit MBUSA.com/mbrace

mbrace Package

6-month trial included

*Advanced features you'll enjoy every day.
Support you can count on when you need it most.*

Safety and Security

From Roadside Assistance to antitheft measures to emergency aid, mbrace looks after you, your passengers and your Mercedes-Benz.

- ▶ Call for assistance after an accident or in any emergency situation. If an air bag is activated, your Mercedes-Benz can place an SOS call automatically, even if you can't
- ▶ Directly connect with Mercedes-Benz Roadside Assistance for help with a dead battery, flat tire or other car trouble
- ▶ Get notified if your car's alarm is set off, and let your car's built-in GPS help authorities with stolen vehicle recovery
- ▶ If you ever find yourself unable to drive, let an mbrace specialist help arrange alternate transportation home

Remote Connections To Your Vehicle

Interact with your vehicle's features, and send addresses to its available navigation system, from your iPhone, Android or computer.

- ▶ Send destinations and even exact routes to your COMAND navigation system from your computer or smartphone
- ▶ Locate your vehicle from the Mobile App on your phone when you can't remember where you parked
- ▶ Remote-lock and unlock your car's doors
- ▶ **m2** Sound your car's horn and flash its lights to help spot it in a crowded lot, or to call attention to a hazardous situation
- ▶ **m2** Receive a monthly email health report from your car, so you can check under the hood without opening the garage

mbrace PLUS

3-month trial included

*Personal assistance to make your life easier.
Helpful ways to look after your loved ones.*

Personal Concierge

Enjoy virtually unlimited assistance from an actual person with the knowledge and resources to help with almost any request.

- ▶ Let an expert Concierge help you stay more productive on the road, or from the Mobile App on your smartphone
- ▶ Get expert recommendations and reservations for dining out, tickets to events, and answers to most any question

Family Driver Monitoring **m2**

Let mbrace add to your peace of mind when the secondary drivers in your household use the family Mercedes-Benz.

- ▶ Set speed limits and receive reports if they're exceeded
- ▶ Set up virtual boundaries and be alerted if they're crossed
- ▶ Receive an alert if the car is started after curfew
- ▶ See where your vehicle's been driven on an online map

Advanced Travel Assistance

Keep your eyes on the road with agent-assisted route guidance based on where you are, or plan a trip to somewhere far away.

- ▶ Receive spoken assistance in your car with weather and traffic conditions, point of interest information, and turn-by-turn driving directions to your destination
- ▶ Let your Concierge book and change airline, hotel and rental car reservations from your car or the Mobile App

Mercedes-Benz Apps

3-month trial included

*The convenience of the Internet in your car.
Connections to your friends and favorites.*

In-Vehicle Internet **m2**

Access in-car Internet-based connections to the interests you enjoy, the information you need, and the world you call your own.

- ▶ Search restaurant and business reviews with Yelp, and navigate directly to them with just a few clicks
- ▶ Stay connected to friends with Facebook, and navigate directly to places where they've checked in
- ▶ Find and view local points of interest through Google™ Local Search, Street View and Panoramio
- ▶ Keep up-to-date on the latest news from around the world
- ▶ Follow your favorite stocks through Morningstar
- ▶ Log in to your Mercedes-Benz Financial Services account
- ▶ Search for hotel rooms by distance and price, and book them, powered by HRS—Hotel Reservation Service²¹
- ▶ View local traffic cams in many major metropolitan areas²¹
- ▶ Check local, regional and national weather reports²¹
- ▶ Enjoy an ever-expanding variety of new apps²¹

m2 Special feature of mbrace2

Please see endnotes on back cover.



Every owner deserves Star treatment.

From the moment you first lay eyes on the Mercedes-Benz of your dreams, to miles down the road, you're more than a customer. You're part of a family who values your well-being and your time. You're driving automotive history, carrying its rich heritage into tomorrow with innovations that don't yet exist in any other car. And you're taking a journey that aims to be not merely enjoyable but truly memorable. Of all the treasures one might find behind the Three-Pointed Star, none means more to us than the driver.

Prepare to be fascinated.

The experience of driving a new Mercedes-Benz begins before you get behind the wheel. Pay a visit to MBUSA.com to learn about the full line of models, as well as the innovative thinking and unmatched heritage behind every one. The Mercedes-Benz USA apps for the iPad® bring you useful tools and enlightening videos, all free from the Apple iTunes® Store. And be sure to check out the MBUSA YouTube channel, like us on Facebook, and follow us on Twitter. You'll find our social media addresses on this brochure's back cover.

Meet your car at its birthplace.

When you buy a new Mercedes-Benz (select models only), why not savor your first drive in its natural habitat? Take delivery in Germany through the original manufacturer-sponsored tourist delivery program, and you'll receive significant savings²³ and other benefits—along with the unforgettable experience of a European vacation with your own new Mercedes-Benz. You can even opt for an exciting and scenic Black Forest–Alps Rally Package. Visit MBUSA.com/edp to learn more about European Delivery and available models.

Expect to be well-supported.

Our 24-hour Customer Assistance Center is always here for you at **1-800-FOR-MERCEDES**. And a library of owner tools are waiting for you at MBUSA.com: Watch helpful how-to videos to get the most from your car's features. Download a digital copy of your Operator's Manual—or in most models, access it from your car on the in-dash COMAND screen. Manage your Mercedes-Benz Financial Services account and enjoy many features of *mbrace*® via our smartphone apps. To get even more from your ownership experience, join Owners Online.

Travel in style across the U.S.

With the Mercedes-Benz Hotel Program, you can enjoy exclusive benefits and the opportunity to experience a variety of available Mercedes-Benz vehicles while staying at participating luxury hotels and resorts. Benefits may include room upgrades (when available) and Mercedes-Benz courtesy shuttles, with many properties offering a selection of the latest Mercedes-Benz models to drive. Availability may vary and restrictions may apply, so please visit Owners Online at MBUSA.com/owners to learn more about the Hotel Program.

Plan on being delighted.

Beyond the reassuring coverage of the 4-year/50,000-mile New Vehicle Limited Warranty,²² your authorized Mercedes-Benz dealer is prepared to outperform your expectations. From well-informed sales professionals to service technicians who are continually re-certified, you'll encounter people who appreciate not just your business but the value of your time. We call it *My Service*, and you'll feel it in everything from the personalized attention to the free in-dealer WiFi. Top-notch service starts and ends with how we take care of you.

Sharpen your driving skills.

An open invitation to enthusiasts from the AMG Driving Academy: The capabilities of AMG vehicles are waiting to meet—and raise—your own on some of the most legendary racetracks in the U.S. Whether you're an AMG owner or a fan, you'll push your abilities to the limit in a selection of AMG models, with the guidance of professional instructors. And to help young drivers develop their skills and confidence, the Mercedes-Benz Driving Academy offers a unique coaching approach. Visit AMGacademy.com and MB-drivingacademy.com.

Count on help at any time.

Even the most well-engineered car can suffer a flat tire, a dead battery or an empty fuel tank. That's why you can rely on the original manufacturer-sponsored Roadside Assistance Program to come to your rescue. It's still the only such service that doesn't expire, as long as you take your vehicle to the dealer for service once every 18 months.¹⁹ At any time of day or night, every day of the year, our expert technicians and dedicated support vehicles are on call for you. Just pick up your phone, or press the *mbrace* Wrench button⁹ in your vehicle.

Touch history, or take it home.

No automaker has a deeper, or more enthralling, heritage than the inventor of the car itself. The Mercedes-Benz Classic Center in Irvine, CA, lets you experience some of the illustrious highlights for yourself. In addition to the meticulous restoration of classic Mercedes-Benz automobiles, the center offers an unparalleled selection of genuine parts for many vintage models, as well as expert appraisals. They can even host a special event for your car club or other group. Learn more at MBUSA.com/classic or call 1-866-MB-CLASSIC.





Express yourself.

Genuine Mercedes-Benz Accessories help you make your SUV the perfect expression of your personal style. A wide selection of accessories lets you enhance your vehicle's appearance, expand its versatility, or offer it some extra protection in everyday use. From the new Illuminated Star to state-of-the-art multimedia systems, they're all exclusively engineered to fit your car as well as they fit your life. It's a great way to make your GLK unmistakably yours while keeping it genuinely Mercedes-Benz.

See the entire accessory selection at MBUSA.com/GLK



Illuminated Star.

Let your GLK welcome you back to the world of Mercedes-Benz every time you remote-unlock its doors. LED technology illuminates the Star in a gentle white glow.

Roof rack basic carrier.

The core element for attaching a variety of containers and racks, the basic carrier mounts quickly and securely to the roof without drilling. Accessory racks for bikes, skis or snowboards—or an aero-designed cargo container—are available separately.

Rear Seat Entertainment system.

Offer front-row entertainment to your rear passengers. Dual 7" monitors behind each front head restraint can play separate DVDs, or show one movie on both screens. You can also attach external devices such as game consoles and memory devices via USB ports and SD card slots. Two wireless headsets and a wireless remote are included for maximum enjoyment with minimal driver distraction. No factory pre-wiring is required.

Becker® MAP PILOT.

For models with the standard radio and 5.8" screen, the Becker MAP PILOT adds an advanced voice-controlled navigation upgrade that integrates with the standard displays and controls. Vivid maps offer such details as lane guidance before a turn. Lifetime service from the Traffic Message Channel (TMC) and Becker's 45-day "fresh map guarantee" are included. The removable module is easy to update via the web.²⁴

20" 12-spoke two-tone wheels.

Enhance your GLK's poise without compromising its precision. These 12-spoke light-alloy wheels feature an elegant Himalaya grey finish with polished highlights.²⁵

Chrome accents.

Glistening details add distinction to your GLK. Choose from a variety of chrome exterior accents, from protective door handle inserts to chrome trim for the roof or liftgate.

Please see endnotes on back cover.





Build your own.

MBUSA.com/GLK

Option Packages

	GLK 250 BlueTEC	GLK 350
Premium 1 Package <ul style="list-style-type: none"> • Panorama roof • Power liftgate • Media Interface¹⁵ • SiriusXM Radio¹⁶ (with 6 months of service) • Auto-dimming driver-side and inside rear view mirrors • Digital compass display in inside mirror²⁶ • 115-volt AC power outlet in cargo area • Garage door opener 	<input type="radio"/>	<input type="radio"/>
Leather Package (requires Premium 1 Package) <ul style="list-style-type: none"> • Leather upholstery • 14-way power front passenger seat, with 4-way power lumbar support and 3-position memory • Multi-adjustable comfort-type front head restraints 	<input type="radio"/>	<input type="radio"/>
Lighting Package <ul style="list-style-type: none"> • Bi-Xenon headlamps with Active Curve Illumination • Adaptive Highbeam Assist 	<input type="radio"/>	<input type="radio"/>
Interior Ambient Lighting Package <ul style="list-style-type: none"> • LED fiber-optic ambient lighting from underneath dash and door trim • Illuminated interior door handles and front footwells • Rear-cabin reading lamps 	<input type="radio"/>	<input type="radio"/>
Multimedia Package (requires Premium 1 Package) <ul style="list-style-type: none"> • COMAND[®] hard-drive-based navigation¹⁷ • 7" high-resolution color screen • 10GB Music Register for storing digital music files • Dolby[®] Digital 5.1 sound (when ordered in combination with harman/kardon[®] sound system) • Rear view camera¹¹ • In-dash 6-disc DVD/CD changer, SD memory card slot • Gracenote[®] media database, including album cover art • Enhanced Voice Control for audio, telephone and navigation • SiriusXM Traffic and Weather¹⁸ (with 6 months of service) 	<input type="radio"/>	<input type="radio"/>
Appearance Package (not available with Sport Package) <ul style="list-style-type: none"> • 19" 5-spoke wheels (GLK 250 BlueTEC) or 20" twin 5-spoke wheels (GLK 350) • Aluminum roof rails 	<input type="radio"/>	<input type="radio"/>
Sport Package (not available with Appearance Package) <ul style="list-style-type: none"> • 19" AMG[®] 5-spoke wheels (GLK 250 BlueTEC) or 20" AMG twin 5-spoke wheels (GLK 350) • AMG lower body styling • Aluminum roof rails 	<input type="radio"/>	<input type="radio"/>
Lane Tracking Package <ul style="list-style-type: none"> • Blind Spot Assist¹³ • Lane Keeping Assist¹⁰ 	<input type="radio"/>	<input type="radio"/>

Individual Options

	GLK 250 BlueTEC	GLK 350
4MATIC® all-wheel drive	●	○
PARKTRONIC with Active Parking Assist	○	○
KEYLESS-GO®	○	○
Brushed aluminum running boards with rubber studs	○	○
Trailer hitch ¹² (with 3,500-lb Class II towing capacity)	○	○
harman/kardon LOGIC7® surround-sound system (includes Dolby® Digital 5.1 when ordered in combination with Multimedia Package)	○	○
SiriusXM Radio ¹⁶ (also included in Premium 1 Package)	○	○
Media Interface ¹⁵ (also included in Premium 1 Package)	○	○
Rear Seat Entertainment system, or system prewiring	○	○
Heated front seats	○	○
Heated steering wheel	○	○
Burl Walnut wood trim	●	●
Black Ash wood trim	○	○
Metallic paint	○	○

● Standard ○ Optional



Appearance Package

Take your GLK-Class from bold to even bolder with the available Appearance Package. For the GLK 250 BlueTEC, distinctive 19" wheels feature a 5-spoke design with polished edges against a contrasting Himalaya Grey background. The GLK 350 wears big 20" alloys in a high-tech twin 5-spoke configuration. Sleek brushed aluminum roof rails provide a finishing touch.



Sport Package

You wouldn't think a GLK could get more stylish than it already is, but what Mercedes-Benz has ever stopped at mere perfection? The Sport Package starts with a set of AMG® wheels—19" on the GLK 250 BlueTEC, 20" on the GLK 350. The aggressively chiseled AMG front and rear bumpers feature brilliant chrome inserts. And the roof rails are finished in brushed aluminum.

Specifications

	GLK 250 BlueTEC ¹	GLK 350
Engine	2.1-liter twin-turbo clean diesel inline-4 200 hp @ 3,800 rpm 369 lb-ft torque @ 1,600-1,800 rpm	3.5-liter gasoline Direct Injection V-6 302 hp @ 6,500 rpm 273 lb-ft net torque @ 3,500-5,250 rpm
Transmission	7-speed automatic with shift paddles	7-speed automatic with shift paddles
Wheels	19" triple 5-spoke with runflat tires ⁵	19" triple 5-spoke
Suspension	4-wheel multilink with AGILITY CONTROL®	4-wheel multilink with AGILITY CONTROL
Drivetrain	4MATIC® all-wheel drive	Rear-wheel drive or 4MATIC all-wheel drive

Dimensions

	GLK 250 BlueTEC	GLK 350
Wheelbase	108.5"	108.5"
Overall length	178.3"	178.3"
Overall height (w/roof rails)	66.9"	66.9"
Overall width	74.3" (w/mirrors)	74.3" (w/mirrors)
Curb weight	4,246 lbs	4,068 lbs (RWD) 4,123 lbs (4MATIC)
Headroom	39.0" front / 39.7" rear	39.0" front / 39.7" rear
Legroom	41.4" front / 35.1" rear	41.4" front / 35.1" rear
Shoulder room	55.2" front / 55.4" rear	55.2" front / 55.4" rear
Cargo capacity		
Behind rear seat (to top of seats)	16.5 cu ft	16.5 cu ft
Rear seats folded (floor to ceiling)	54.7 cu ft	54.7 cu ft

Please see endnotes on back cover.

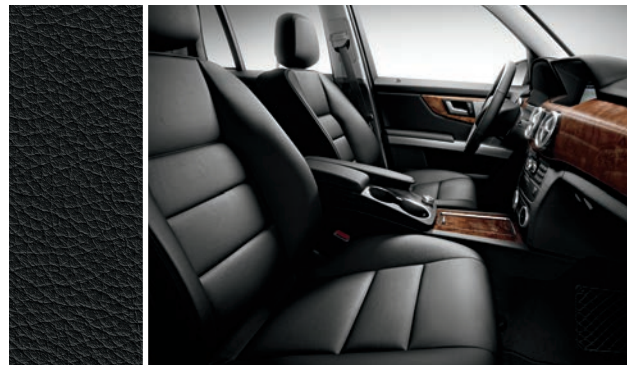
Color and trim.

To appreciate the way a GLK is finished, you have to look at where it starts. Certainly there are faster, easier ways to build an automobile than fitting its upholstery and polishing its wood trim by hand. And there are finishes whose luster seems nearly as deep as the ceramic-infused nanotechnology paintwork that was pioneered by Mercedes-Benz. What you see on the surface of a Mercedes-Benz reflects something far deeper: a tradition of extraordinary craftsmanship, and a belief that timeless design and lasting performance deserve an equally enduring showcase.

MB-Tex upholstery.



Sahara Beige/Mocha



Black

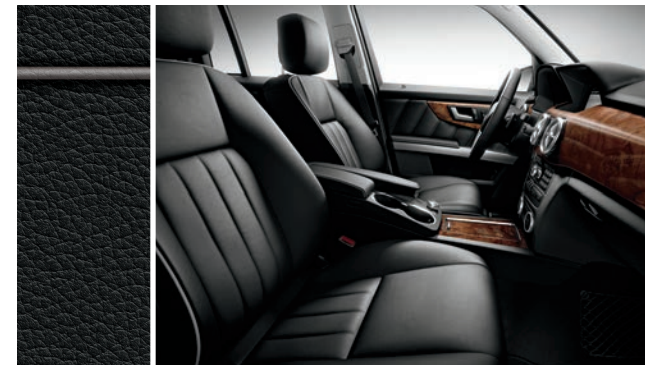


Grey/Black

Leather upholstery.



Sahara Beige/Mocha (with contrasting piping)

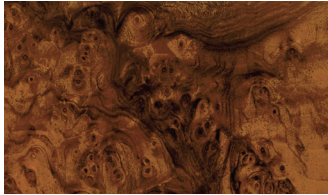


Black (with contrasting piping)

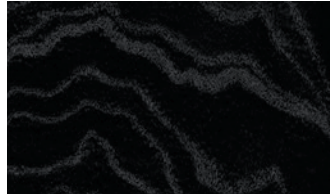


Mocha (with contrasting piping)

Interior trim.



Burl Walnut wood (standard)



Black Ash wood (optional)

GLK250 BlueTEC wheel choices.



19" triple 5-spoke (standard)



19" 5-spoke
(Appearance Package)



19" AMG® 5-spoke
(Sport Package)

GLK350 wheel choices.



19" triple 5-spoke (standard)



20" twin 5-spoke
(Appearance Package)



20" AMG twin 5-spoke
(Sport Package)

Paintwork.



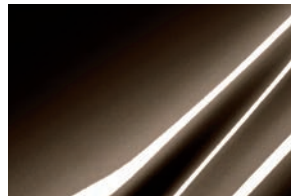
Black



Diamond Silver metallic



Diamond White metallic²⁷



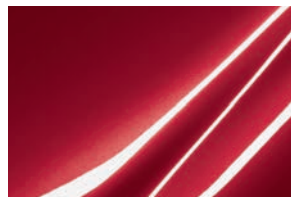
Dolomite Brown metallic



Iridium Silver metallic



Lunar Blue metallic



Mars Red



Obsidian Black metallic



Palladium Silver metallic



Pebble Grey metallic



Polar White



Steel Grey metallic

Please see endnotes on back cover.




For a small blue planet.

For more than 125 years—longer than any other automaker—we've been sharing this planet with you. And for generations, Mercedes-Benz has been breaking new ground to help preserve the earth for future generations. We introduced the world's first 100% CFC-free car, not just in its air conditioning but in its entire production process. We've used water-borne paint since the 1990s. And our interiors have long used steam-expanded foam, sustainably forested wood, and natural products from coconut, flax and even olives. We've been pioneering advanced powertrains for generations, leading not just to today's Direct Injection gasoline, clean diesel and hybrid models, but to the electric and fuel cell vehicles of a tomorrow that's already here. Mercedes-Benz is also legendary for making cars of exceptional durability. After all, it takes about the same energy to build a car that lasts as one that won't. And along with award-winning factories and processes, we're helping to develop local infrastructures around the world to help bring a greener future to life. Like every aspect of Mercedes-Benz innovation, today's work sets the stage for the mobility—and the planet—that everyone will enjoy tomorrow.

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 100 MC-13-966



Endnotes.

- Requires ultralow-sulfur diesel fuel. Mercedes-Benz approves the use of B5 biodiesel (diesel fuel with maximum 5% biodiesel content) that meets ASTM D6751 specifications. Please see your fuel retailer and Operator's Manual for further information. The Mercedes-Benz New Vehicle Limited warranty does not cover damage caused by non Mercedes-Benz approved fuel.
- Preliminary figures. Rear-wheel-drive GLK 350 figure shown; highway estimate with optional 4MATIC is 24 mpg. 2014 EPA estimated fuel economy figures unavailable at time of printing. Please see your dealer. Compare the estimated mpg to the estimated mpg of other vehicles. You may get different mileage depending on how fast you drive, weather conditions and trip length. Your actual highway mileage will probably be less than the highway estimate. Competitive claims based on 2013 compact luxury-brand SUVs.
- Stated rates of acceleration are estimated based upon manufacturer's track results and may vary depending on model, environmental and road surface conditions, driving style, elevation and vehicle load.
- No system, regardless of how advanced, can overcome the laws of physics or correct careless driving. Please always wear your seat belt. Performance is limited by available traction, which snow, ice and other conditions can affect. Always drive carefully, consistent with conditions. Best performance in snow is obtained with winter tires.
- Models with runflat tires are not provided with a spare tire.
- Braking effectiveness also depends on proper brake maintenance, and tire and road conditions.
- For more information on the Insurance Institute for Highway Safety and the 2013 Top Safety Pick awards, visit www.iihs.org.
- WARNING: THE FORCES OF A DEPLOYING AIR BAG CAN CAUSE SERIOUS OR FATAL INJURIES TO A CHILD UNDER AGE 13. THE SAFEST SEATING POSITION FOR YOUR CHILD IS IN THE REAR SEAT, BELTED INTO AN APPROPRIATE, PROPERLY INSTALLED CHILD SEAT, OR CORRECTLY WEARING A SEAT BELT IF TOO LARGE FOR A CHILD SEAT. SEE OPERATOR'S MANUAL FOR ADDITIONAL WARNINGS AND INFORMATION ON AIR BAGS, SEAT BELTS AND CHILD SEATS.
- All Mercedes-Benz mbrace® services operate only where cellular and Global Positioning System satellite signals are available, which are provided by third parties and not within the control of Mercedes-Benz USA, LLC. An mbrace Package trial period is offered on new, Certified Pre-Owned and pre-owned sales and leases at an authorized Mercedes-Benz dealer. Subscriber Agreement is required for service to be active. Some services are only available on select vehicles. Your PIN is required in order to use certain services. Some services may be limited or restricted in some areas. Apps may be introduced and updated at varying dates, and may also require a vehicle software update. Driver is responsible for complying with traffic and other laws. See your dealer or MBUSA.com/mbrace for details, including a list of compatible smartphones.
- Driving while drowsy or distracted is dangerous and must be avoided. ATTENTION ASSIST™ and/or Lane Keeping Assist may be insufficient to alert a fatigued or distracted driver of lane drift and cannot be relied on to avoid an accident or serious injury. Lane Keeping Assist operates at speeds above approximately 20 mph.
- Rear view camera does not audibly notify driver of nearby objects and is not a substitute for actively checking around the vehicle for any obstacles or people. Images displayed may be limited by camera field of view, weather, lighting conditions and the presence of dirt, ice or snow on the cameras.
- Read Operator's Manual before towing. In some states, aftermarket trailer brakes are required. See dealer for details.
- Blind Spot Assist may not be sufficient to avoid all accidents involving vehicles in your blind spot and does not estimate the speed of approaching vehicles. It must not be used as a sole substitute for driver awareness and checking of surrounding traffic conditions.
- Bluetooth® interface does not provide phone charging or external antenna. Voice interactivity feature is dependent on selected handset. Visit MBUSA-Mobile.com for details. Phone sold separately. See dealer for a list of approved compatible phones.
- All iPod® devices are sold separately. Feature not compatible with iPod Shuffle. Apple® adapter may be required for use with 8-pin "Lightning" connector. See dealer for details.
- The purchase of a new, satellite radio-enabled vehicle includes 6 months of service for SiriusXM Radio, as well as SiriusXM Traffic and SiriusXM Weather when so equipped. SiriusXM Traffic and Weather services are available in select markets. If you decide to continue your SiriusXM service at the end of this period, all SiriusXM services are sold separately, and the plan you choose will automatically renew and bill at then-current rates until you call 1-866-635-2349 to cancel. See SiriusXM Customer Agreement for complete terms, www.siriusxm.com. Sirius U.S. Satellite service available only to those at least 18 years of age in the 48 contiguous United States, DC and Puerto Rico (with coverage limitations).
- While the navigation system provides directional assistance, the driver must remain focused on safe driving behavior, including paying attention to traffic and street signs. The driver should utilize the system's audio cues while driving and should only consult the map or visual displays once the vehicle has been stopped in a safe place. Maps do not cover all areas or all routes within an area.
- Unsecured cargo can become hazardous in a collision. Always secure cargo using the floor-mounted tie-downs.
- Roadside Assistance repairs may involve charges for parts, service and towing. Vehicle must be accessible from main roads. Depending on the circumstance, these services may be provided by an outside provider, courtesy of Mercedes-Benz Roadside Assistance. Restricted roadways, acts of nature and vehicle accessibility may limit our ability to provide services to you. For full details, eligibility requirements, and limitations/exclusions of Sign and Drive services, as well as the Roadside Assistance Program, please see your dealer.
- mbrace is compatible with Apple iPhone® models running iOS 4.2 or later, and Android-based phones running OS 2.1 or later. Please visit MBUSA.com/mbrace for more information.
- Introduction dates vary. See your dealer for availability.
- For full details of the New Vehicle Limited Warranty, including terms, conditions and exclusions, please see your dealer.
- European Delivery Program discount available on select models, other models offered without discount. Please see your dealer for details.
- Requires optional factory pre-wiring.
- 20" accessory wheels are not available for GLK 250 BlueTEC.
- Compass in mirror is replaced by displays in COMAND® navigation screen and multifunction display when Multimedia Package is also ordered.
- Extra-cost option.