

M7

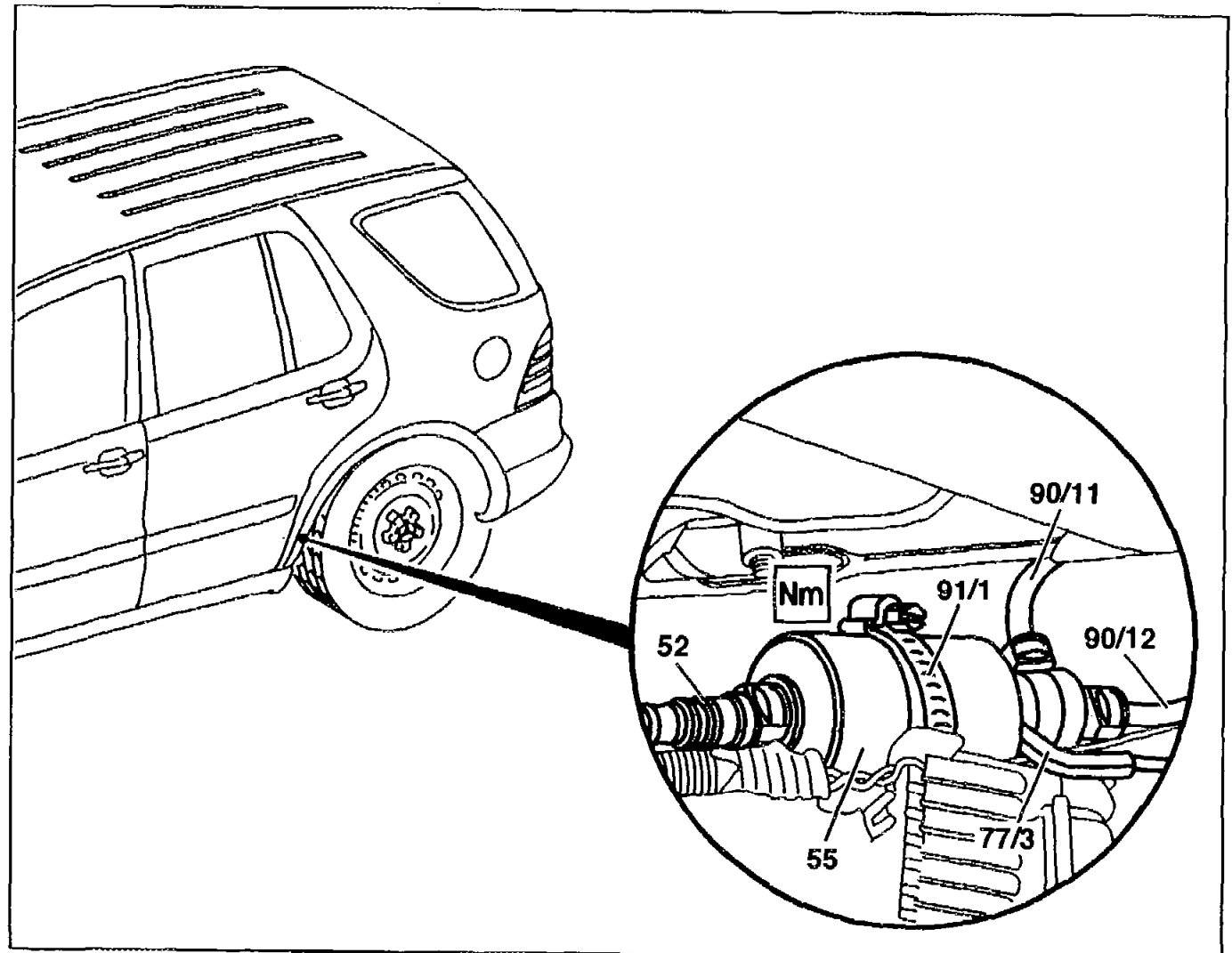
AR47.20-P-5714GH

Removing, installing fuel filter with pressure regulator

19.3.97

**ENGINE 111.977 in MODEL 163.136****ENGINE 112.942 in MODEL 163.154****ENGINE 113.942 in MODEL 163.172**

- 52 Fuel pipe to engine
- 55 Fuel filter with pressure regulator
- 77/3 Connection of spring chamber breather
- 90/11 Fuel return flow pipe
- 90/12 Fuel feed pipe
- 91/1 Clip





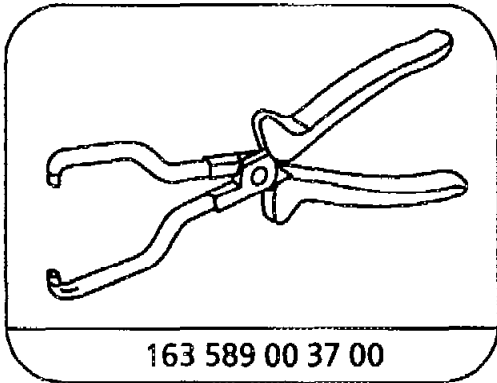
	<b>Removing, installing</b>		
<b>⚠ Danger!</b>	<b>Risk of explosion</b> from ignition. <b>Risk of poisoning</b> from inhaling and swallowing fuel. <b>Risk of injury</b> as a result of fuel coming into contact with skin and eyes.	No fire, naked flame or smoking. Pour fuels only into suitable and appropriately marked containers. Wear protective clothing when handling fuel.	AS47.00-Z-0001-01A <b>D17</b>
1	Release pressure in the fuel tank	Open fuel filler cap	
2	Take off rear left wheel	Nm	BA40.10-P-1001-01A
3	Remove plastic wheelhousing liner		
4	Detach fuel feed pipe (90/12) and fuel return flow pipe (90/11)	<b>Fuel pipes must not be kinked</b> Compress locking catches on both sides 	163 589 00 37 00
5	Detach spring chamber breather pipe (77/3)		
6	Slacken securing clip (91/1) and pull out fuel filter together with pressure regulator to the front	Inspect suitability of securing clip for reuse, replace if necessary Nm	BA47.20-P-1003-01B
7	Install in the reverse order		
8	Start engine and check fuel system for leaks		

**Nm** Wheels

Number	Designation	Model 163
BA40.10-P-1001-01A	Wheel bolt	Nm 150

**Nm** Fuel pump

Number	Designation	Engine 111	Engine 112	Engine 113
BA47.20-P-1003-01B	Securing clip of fuel filter to pressure regulator	Nm 3	3	3



Pliers