



B2

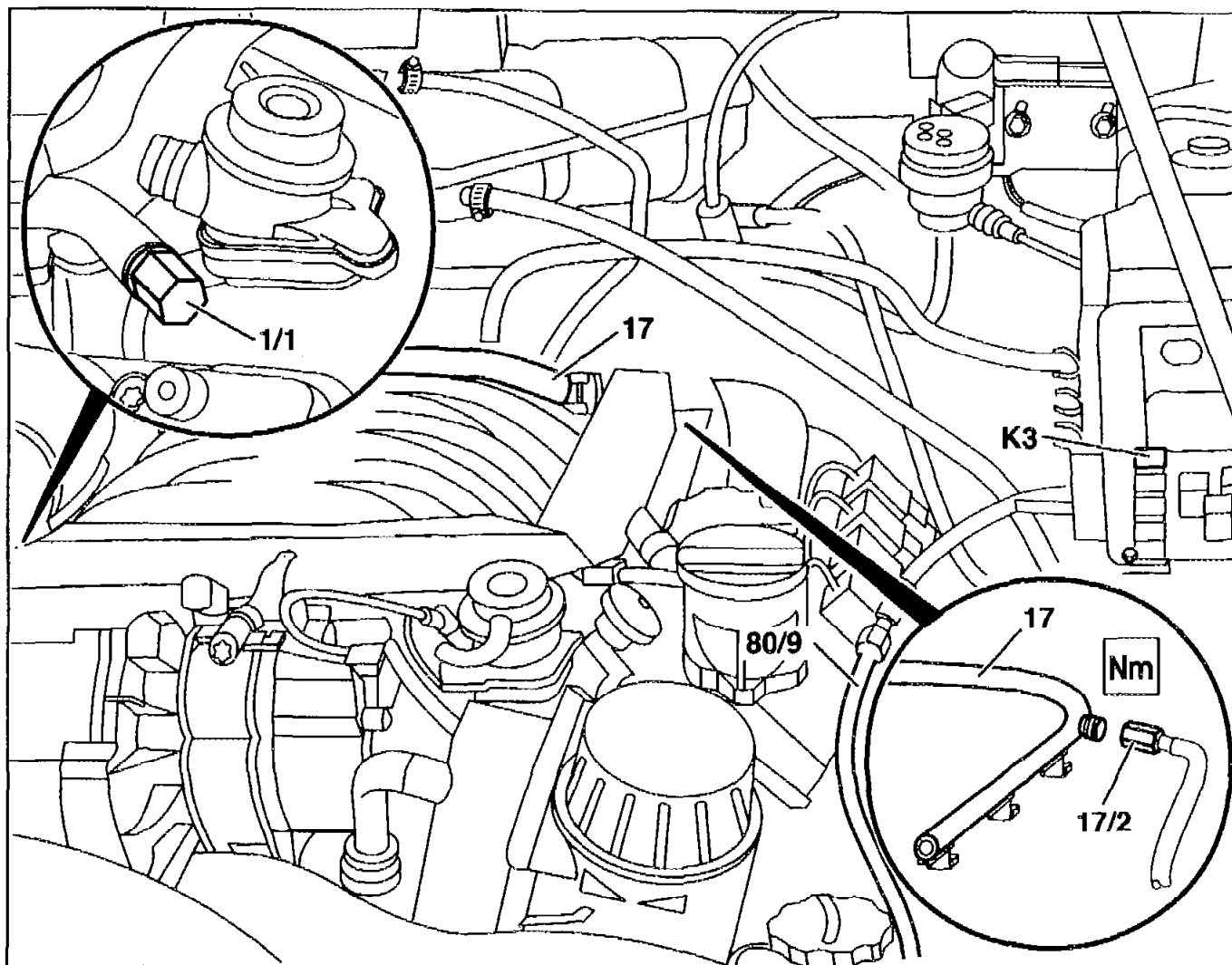
AR47.10-P-4001GH

Draining and filling fuel tank

11.3.97

MODEL 163.136 with ENGINE 111.977**MODEL 163.154 with ENGINE 112.942****MODEL 163.172 with ENGINE 113.942**

- 1/1 Service valve
- 17 Fuel rail
- 17/2 Fuel feed line
- 80/9 Fuel hose
- K3 Fuel pump relay





	Draining or pumping out		
Danger!	Risk of explosion from ignition. Risk of poisoning from inhaling and swallowing fuel. Risk of injury as a result of fuel coming into contact with skin and eyes.	No fire, naked flame or smoking. Pour fuels only into suitable and appropriately marked containers. Wear protective clothing when handling fuel.	AS47.00-Z-0001-01A D17
1	Drain fuel tank if fuel pump faulty	Pay attention to capacity	AR47.10-P-4000GH D1 BF47.10-P-1001-01A
2	Release fuel pressure through service valve (1/1)	See DM Engine, Volume 4 Index 31/1 	103 589 00 21 00 119 589 04 63 00
3	Unbolt fuel feed line (17/2) at fuel rail (17)	Collect fuel 	BA07.52-P-1001-01A
4	Connect fuel hose (80/9) to fuel feed line (17/2)	Use fuel hose of 10 mm diameter	
5	Insert fuel hose (80/9) into safety tank		
6	Pull fuel pump relay (K3) out of relay holder		GF54.15-P-1255GH
7	Bridge fuel pump	Connect contact position 30 (battery positive) to contact position 87 (relay contact input)	

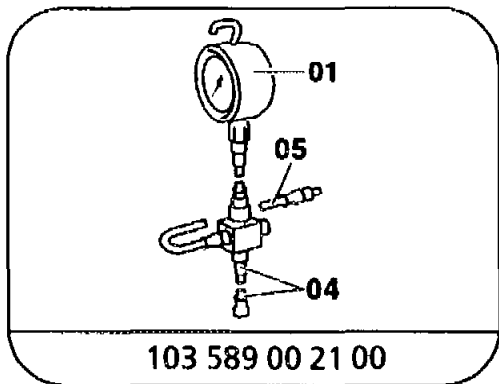
		☒	201 589 00 99 00
8	Switch on ignition		
9	Pump out fuel into safety tank	ⓘ If fuel tank is full, the emptying process takes about 15 minutes	

Nm Fuel rail

Number	Designation	Engine
		112, 113
BA07.52-P-1001-01A	Fuel feed line to fuel rail Nm	38

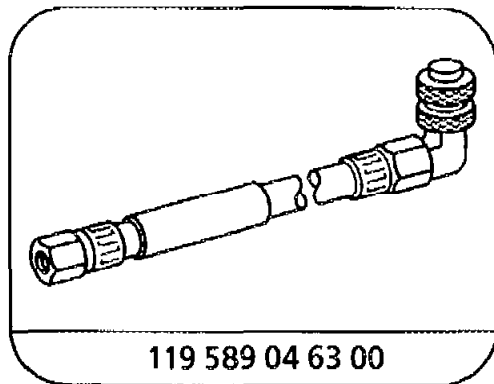
ⓘ Fuel tank

Number	Designation	Model 163
BF47.10-P-1001-01A	Tank capacity	
	Total capacity	Liters 72
	Reserve capacity	Liters 10



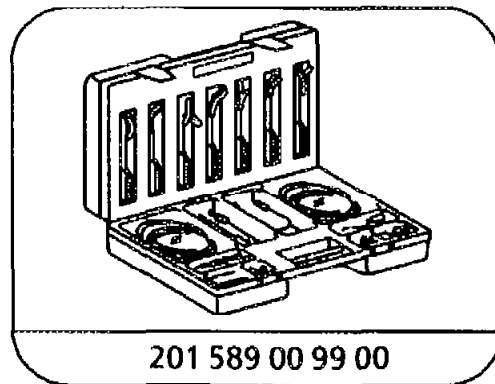
103 589 00 21 00

Tester



119 589 04 63 00

Pressure hose



201 589 00 99 00

Electrical connection set