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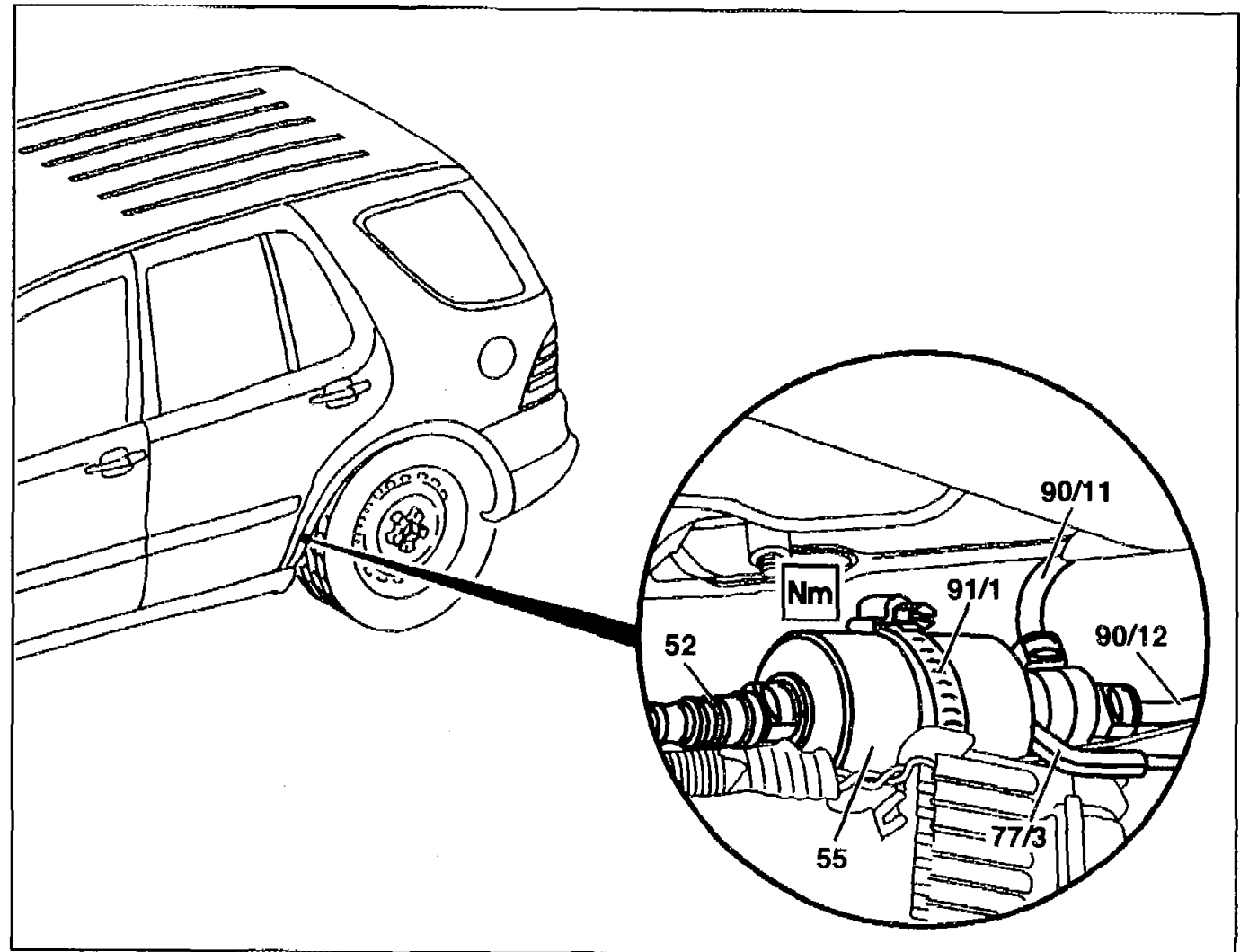
AP47.20-P-0780GH

Replacing fuel filter

15.7.97


ENGINE 111.977 in MODEL 163.136**ENGINE 112.942 in MODEL 163.154****ENGINE 113.942 in MODEL 163.172**

- 52 Fuel line to engine
- 55 Fuel filter with pressure regulator
- 77/3 Connection of spring chamber ventilation
- 90/11 Fuel return flow line
- 90/12 Fuel feed line
- 91/1 Clamp





	Removing, installing		
⚠ Danger!	Risk of explosion as a result of fuel vapors igniting. Risk of poisoning as a result of inhaling fuel vapors and open handling of fuel. Risk of injury as a result of fuel splashing into eyes	No fire, naked flame or smoking. Avoid the creation of sparks. Pour fuels only into the canisters provided for this purpose, and store in such canisters. Wear protective gloves and, if necessary, eye protection when handling fuel	AS47.00-Z-0001-01A D17
1	Release pressure in the fuel tank	Open fuel filler cap	
2	Take off rear left wheel		BA40.10-P-1001-01A
3	Remove plastic wheel housing liner		
4	Detach fuel feed line (90/12) and fuel return flow line (90/11)	Fuel lines must not be kinked Press together locking catches on both sides	
5	Detach spring chamber vent line (77/3)		
6	Slacken securing clamp (91/1) and pull out fuel filter with pressure regulator to the front	Inspect securing clamp for reuse, replace if necessary 	BA47.20-P-1003-01B
7	Install in the reverse order		

 Danger!	Risk of accident as a result of vehicle starting off when engine running. Risk of injury as a result of bruises and burns if you insert your hands into engine when it is being started or when it is running.	Secure vehicle to prevent it starting off. Wear closed and close-fitting work clothes. Do not grasp hot or rotating parts.	AS00.00-Z-0005-01A E17
8	Start engine and inspect fuel system for leaks		

 **Wheels**

Number	Designation	Model 163
BA40.10-P-1001-01A	Wheel bolt	Nm 150

 **Fuel pump**

Number	Designation	Engine 111	Engine 112
BA47.20-P-1003-01B	Securing clamp for fuel filter with pressure regulator	Nm 3	3